

# Hustler® Parts Manual

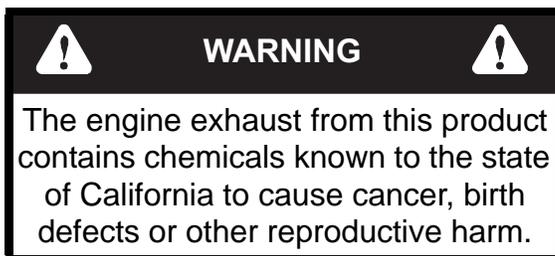


**HUSTLER®**  
TURF EQUIPMENT

200 South Ridge Road

Hesston, Kansas

67062



#### NOTICE OF REQUIREMENT OF SPARK ARRESTER MUFFLER

This equipment may create sparks that can start fires around dry vegetation. California Public Resources Code Section 4442.6 provides that it is unlawful to use or operate an internal combustion engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester maintained in effective working order. A spark arrester is a device constructed of nonflammable materials specifically for the purpose of removing and retaining carbon and other flammable particles over 0.0232 of an inch in size from the exhaust flow of an internal combustion engine that uses hydrocarbon fuels or which is qualified and rated by the United States Forest Service. Other states or federal areas may have similar laws. The Operator Should Contact Local Fire Agencies For Laws or Regulations Relating to Fire Prevention Requirements. **THIS EQUIPMENT DOES NOT HAVE A SPARK ARRESTER AND YOU SHOULD CONTACT YOUR AUTHORIZED DEALER FOR THE PURCHASE OF A SPARK ARRESTER.**

Inspect spark arrester daily; replace every 500 hours or as needed.

The Engine Owner's Manual provides information regarding the U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.

Keep Engine Owner's Manual with your unit. Should the Engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered per the information found in the Product Information section of the owner's manual.

Federal law and California State law prohibit the following acts or the causing thereof:

1. The removal or rendering inoperative by any person other than for purposes of maintenance, repair, replacement, of any device or element of design incorporated into any equipment for the purposes of emissions control prior to or after its sales or delivery to the ultimate purchaser or while it is in use, or
2. The use of the equipment after such device or element of design has been removed or rendered inoperative by any person.

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# General Information

*Note:* When ordering parts, you must use the part number as shown for each part, not the index number. Always give the model and serial number to your parts and service representative.

*Note:* Items sold in bulk such as seals and hoses are sold by the foot.

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## **Using This Manual**

This manual is part of a service package for the Hustler® mowers. Use of this manual in conjunction with other Hustler® mower and component manuals will provide the information necessary to service and maintain Hustler® mowers.

This Parts Manual provides a complete parts listing for the unit. Use this manual when ordering parts. Illustrations used were current at the time of printing, but subsequent production changes may cause your machine to vary slightly in detail. Excel Industries, Inc. reserves the right to redesign and change the machine as deemed necessary, without notification. If a change has been made to your machine which is not reflected in this parts manual, see your authorized dealer for current information and parts.

The Service Manual is a service guide for use by Service Technicians. It provides the necessary information needed to perform normal maintenance requirements on these units.

The Operator's Manual provides fundamental operational information and operational safety that is needed when operating the mower.

The component manuals are furnished by the various manufacturers to be used for the troubleshooting and servicing of their products.

## **Hardware Description Codes & Abbreviations**

The following codes are used throughout this parts manual. Refer to this list when ordering parts.

ABBREVIATION	DESCRIPTION	ABBREVIATION	DESCRIPTION
CB	CARRIAGE BOLT	MB	MACHINE BUSHING
CE	CLEVIS PIN	MS	MACHINE SCREW
CN	CLIP NUT	NT	NUT
CP	COTTER PIN	SC	SELF TAPPING CAP SCREW
CS	CAP SCREW	SH	SOCKET HEAD
CW	CUP WASHER	SB	SHOULDER BOLT
FDRW	FENDER WASHER	SS	SET SCREW
FW	FLAT WASHER	OD	OUTSIDE DIAMETER
HX	HEX HEAD	ID	INSIDE DIAMETER
LW	LOCK WASHER	WN	WELD NUT

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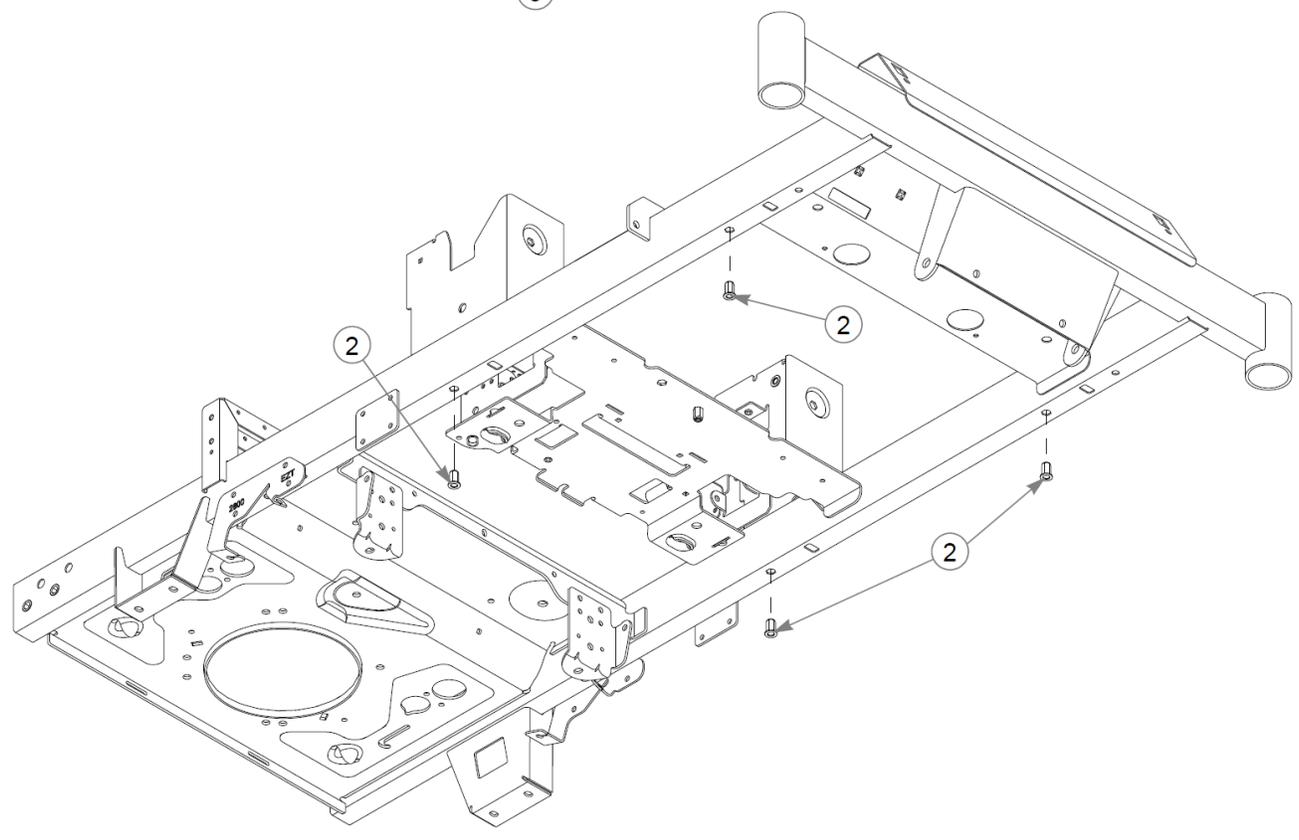
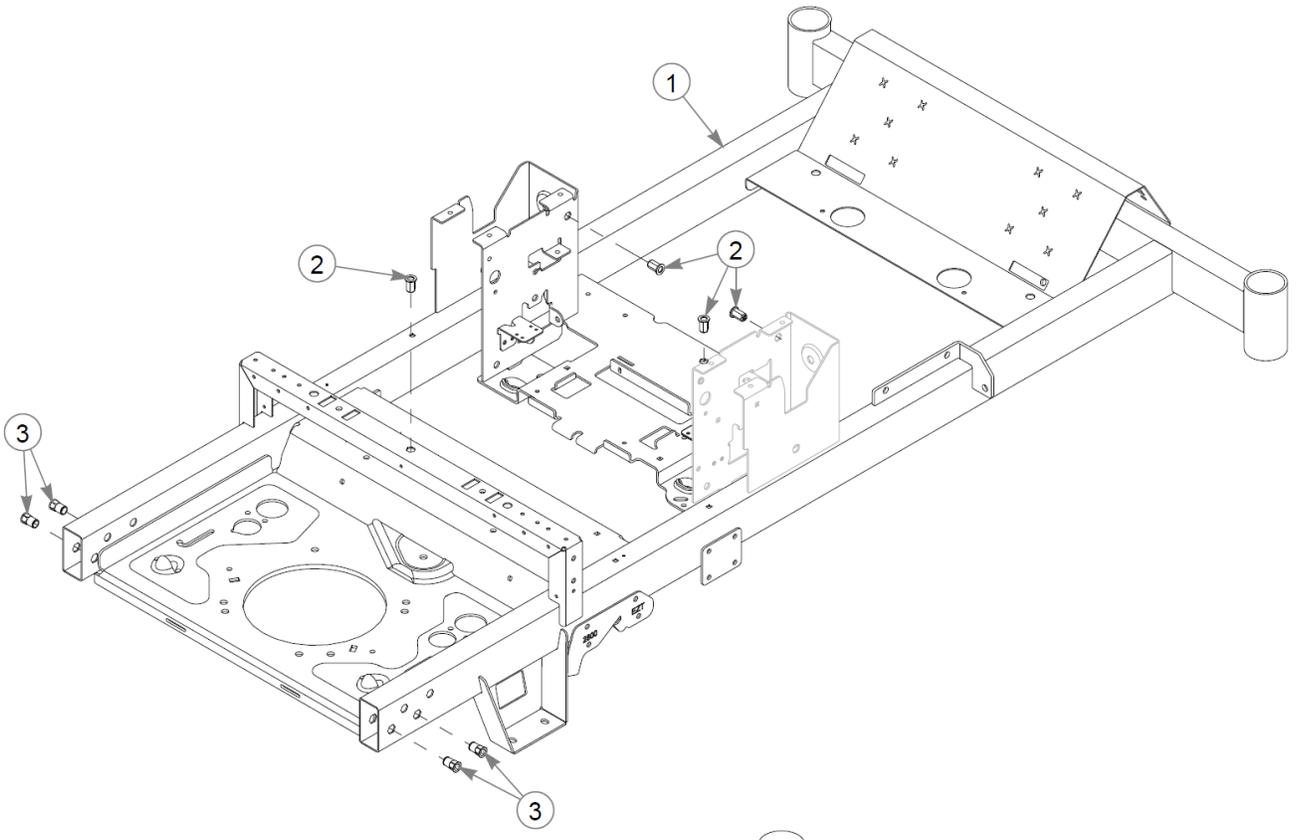
## **Standard Torques**

The following chart lists the standard torque values for the threaded fasteners found in this manual. Torque all cap screws, nuts and set screws to these values unless a different torque is shown in the Notes section next to the fastener.

SIZE	FT-LBS	N•M	SIZE	FT-LBS	N•M
.250	8.2	11.1	M3	1	1.3
.312	17	23	M4	2.2	3
.375	30	40	M5	4.5	6.1
.438	48	65	M6	7.7	10.4
.500	73	99	M8	18.5	25
.562	105	143	M10	37	50
.625	145	200	M12	64	87
.750	260	350	M14	80	108.5
.875	420	565	M16	160	215
1.00	625	850	M20	320	435
			M24	555	750

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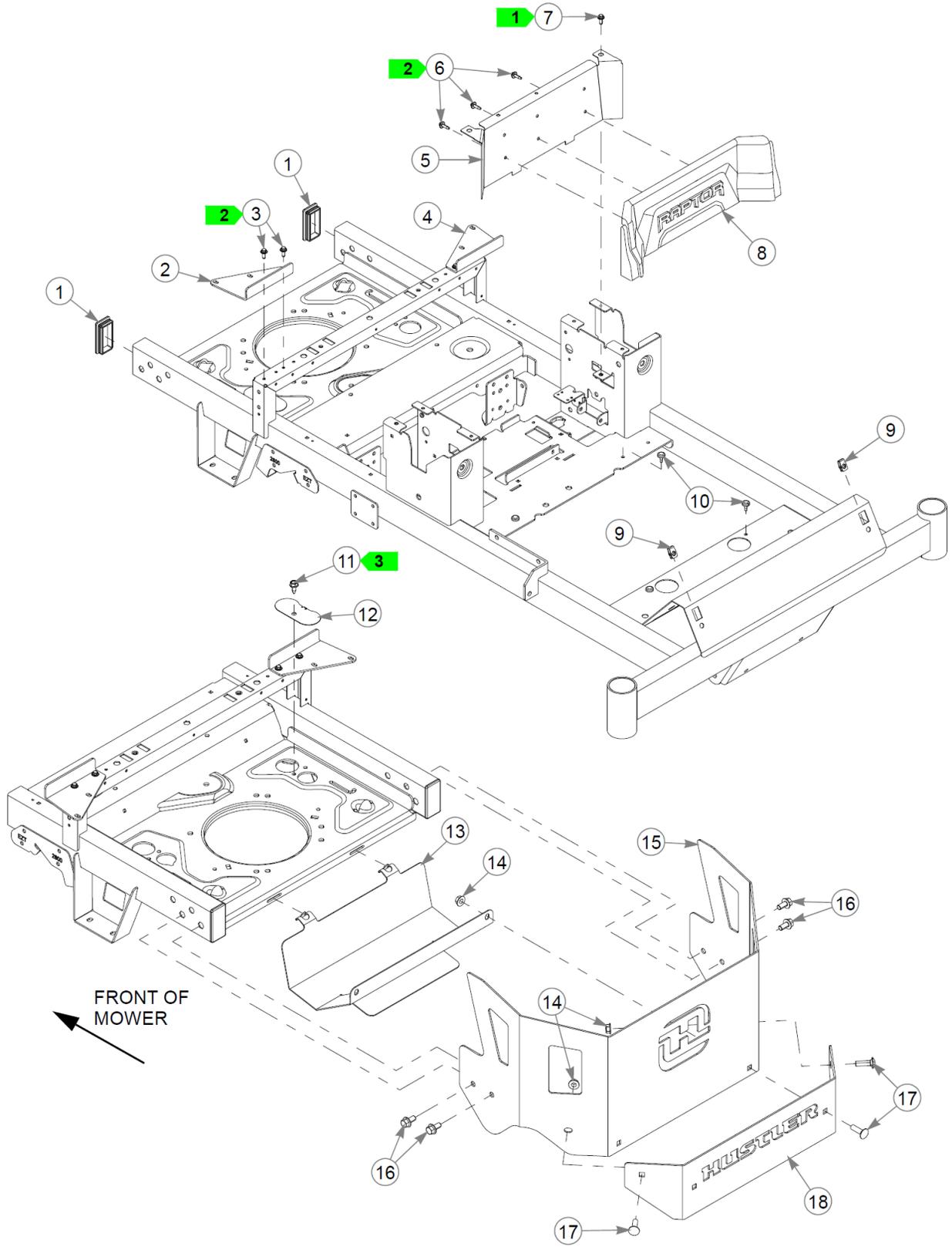


# Frame

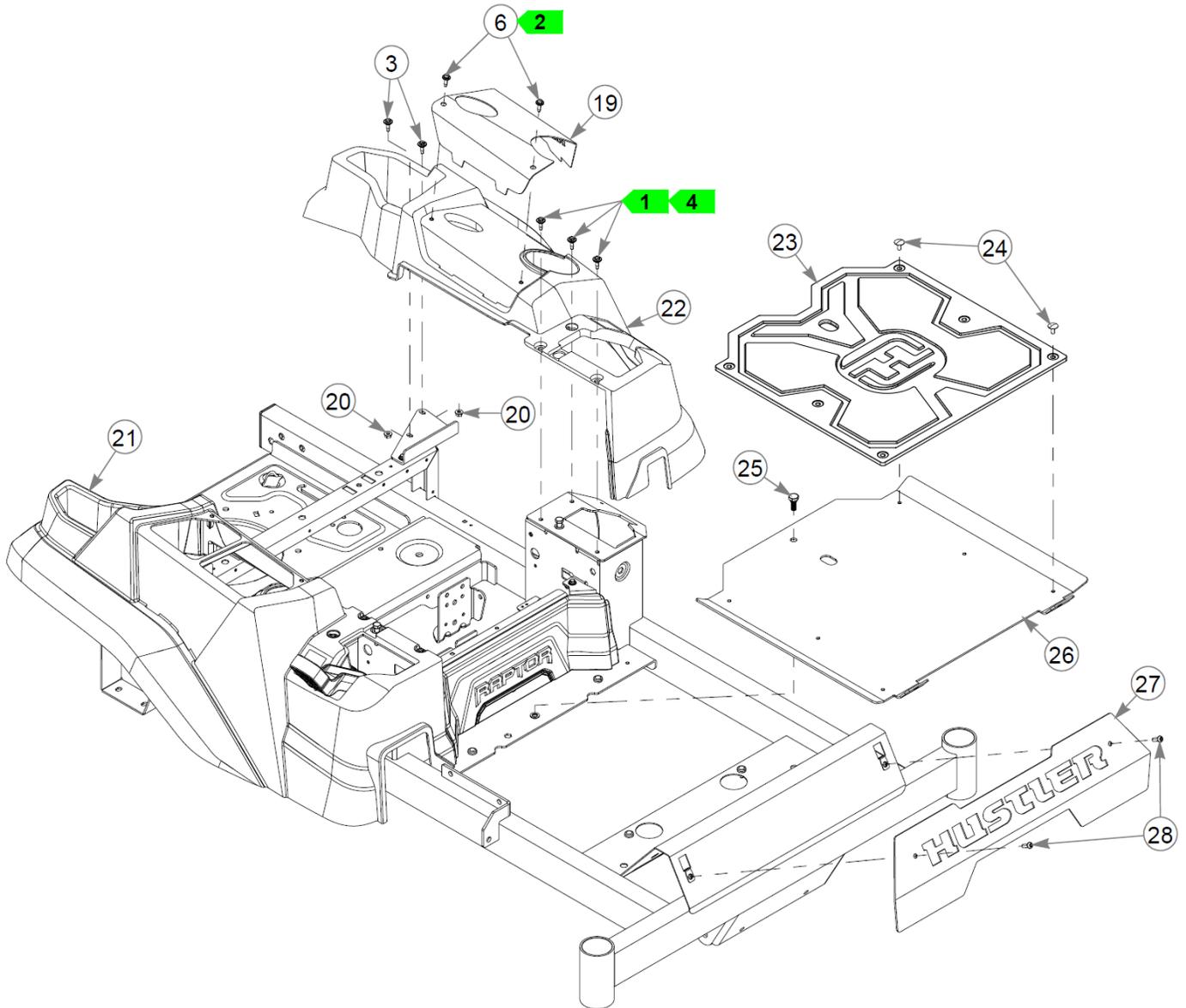
Item	Part No.	Qty	Name
1	129998-1	1	FRAME W/A
2	728-05088	8	NUT:RIV:LOCK:5/16-18
3	728-05016	4	RIV:NUT:3/8-16

Comments for Page: Frame

1. See the label map for the placement of the serial number and EPA compliance decals.



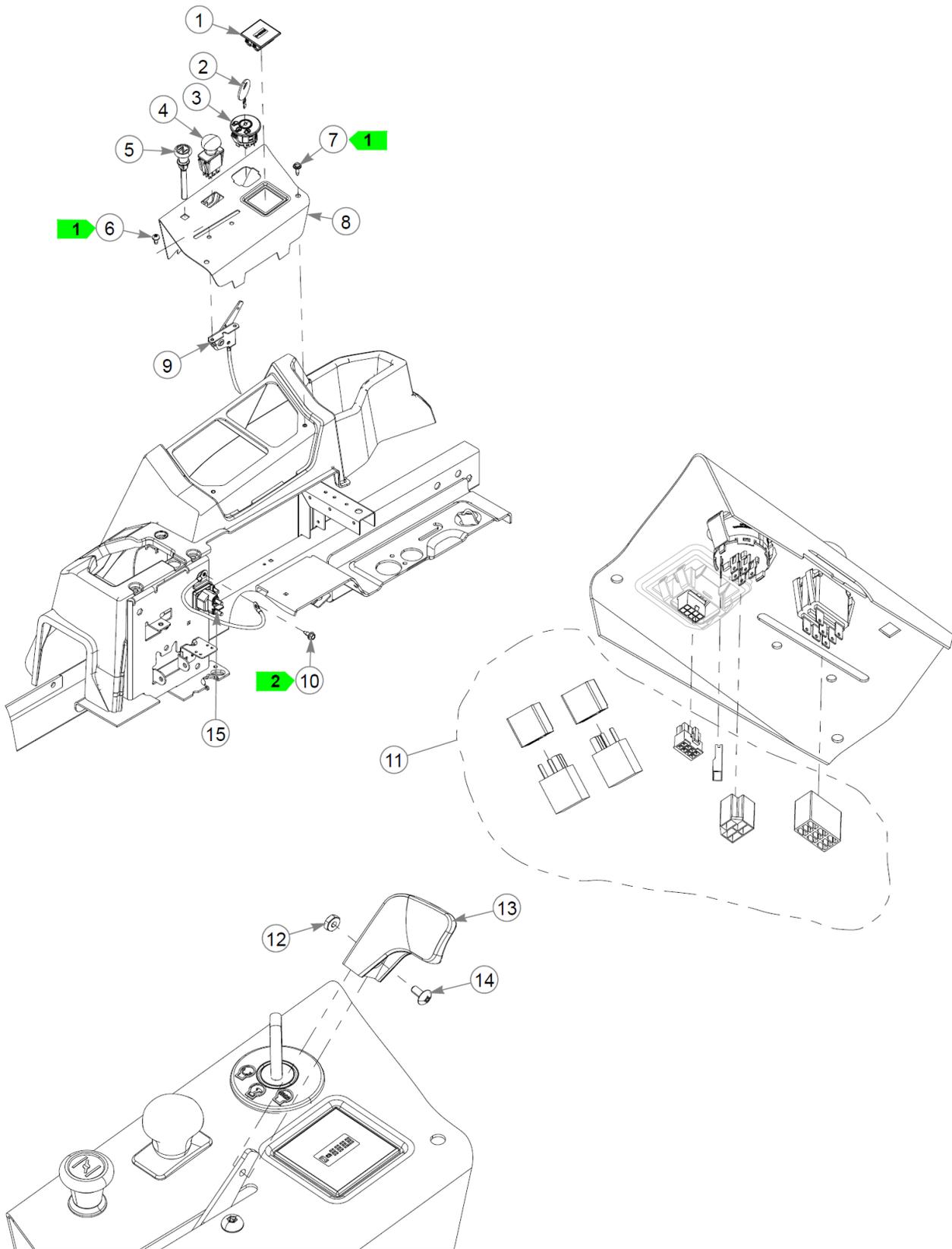
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Item	Part No.	Qty	Name
1	609311	2	PLUG, FRAME TUBE
2	130035-1	1	MOUNT, FENDER REAR RH
3	738-05090	8	SCR:SHLDR:0.373X0.115:TT
4	130036-1	1	MOUNT, FENDER REAR LH
5	703-29424-6	1	KICK PANEL
6	710-06147	5	SCR:PLST:1/4-10:0.75:HXA
7	710-06133	2	SCR:CF:M6X1:0.63:HXACRN
8	731-28363	1	CVR:RAPTOR:CNTR
9	601982	2	CN .250-20X .150 MAX THK
10	735-0199A	4	BMPR:RUBR:.62 ODX.22THK
11	710-04484	1	SCR:TT:5/16-9:0.75:HXIND
12	703-29323-1	1	CVR:HOLE:PLT:ENG
13	129936-6	1	GUARD MUFFLER
14	016899	4	NT .375-16 FLKG5
15	130001-1	1	ENGINE GUARD
16	029629	4	CS .375-16X0.75 HXF G5ZN
17	608879	4	CB .375-16 X 1.250 G5 BZ
18	130002-6	1	LOGO PLATE
19	130066-1	1	PANEL, FUEL FILL
20	005231	4	NT M6-1.00FLG
21	731-28361	1	CVR:RAPTOR:RH
22	731-28362	1	CVR:RAPTOR:LH
23	609287	1	FLOOR MAT
24	607868	6	PUSH IN RIVET
25	738-05190B	1	SCR:SHLD:.44X.18:5/16-18
26	130000-1	1	FLOOR PAN
27	130032-6	1	FOOTREST COVER
28	605473	2	CS .250-20X0.75 BH TX BZ

Comments for Page: Engine & Muffler Guard (Multi-Page)

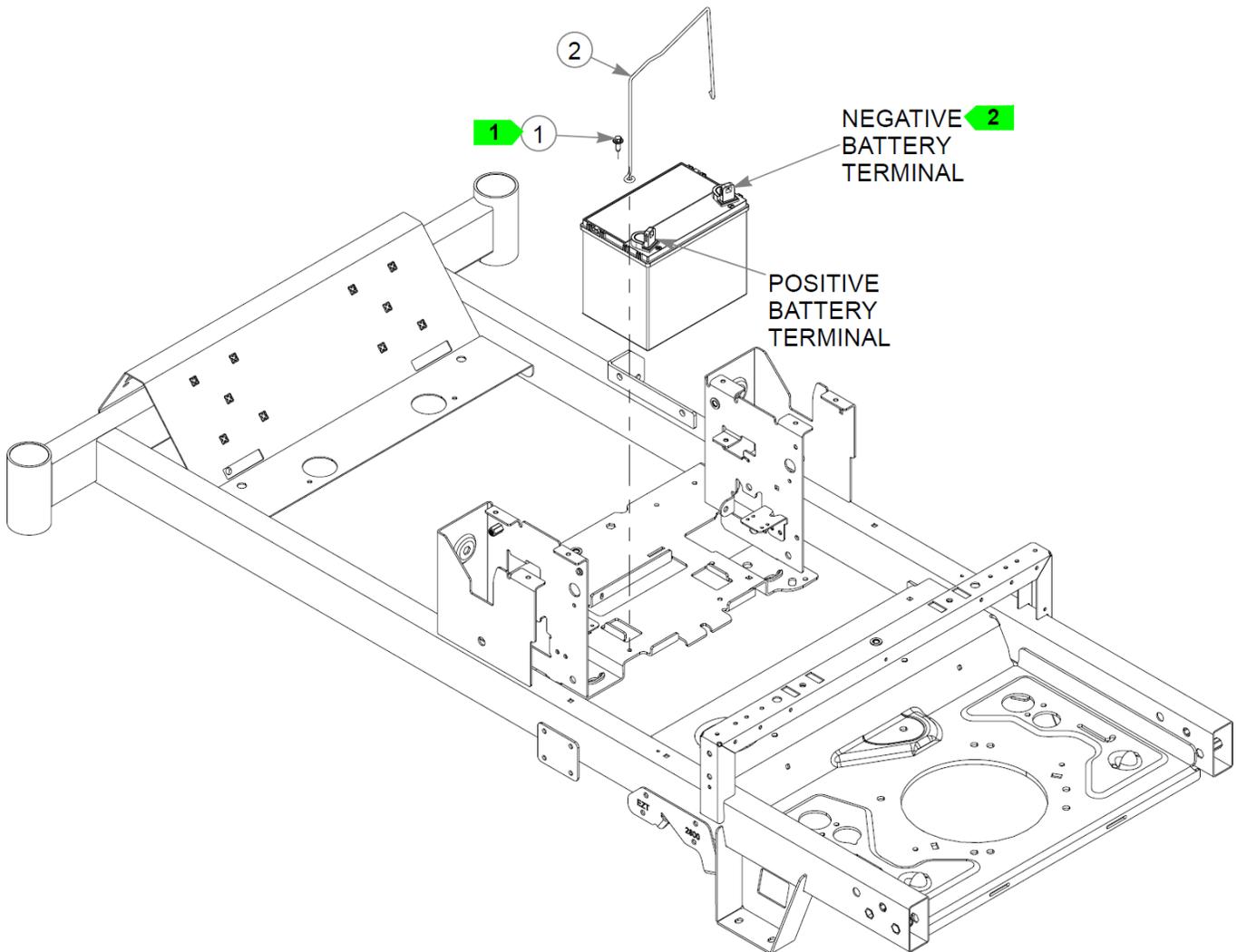
1. Torque to 72–108 in-lbs.
2. Torque to 35–53 in-lbs.
3. Torque to 128–192 in-lbs.
4. Part of the Steering Install.



Item	Part No.	Qty	Name
1	725-06154E	1	METER:HOUR:SVC MNDR:IND:
2	725-1745A	1	KEY:SW:UNIVERSAL:BLACK
3	725-12066	1	SW:KEY:3-POS:DELTA:RAISE
4	725-3233A	1	SW:PTO:YEL KNOB:ANSI SYM
5	746-05114A	1	CONT:CHOKE:40.0X1.5
6	710-05070A	2	SCREW-PAN TORX 1/4
7	710-06147	2	SCR:PLST:1/4-10:0.75:HXA
8	130067-1	1	INST PANEL
9	746-05131A	1	CBL:THROT:38.5LGX1.19EXT
10	710-1652	1	SCR:TT:1/4-20:0.62:HXIND
11	725-14625	1	HARN:ZFL:EPTO:HM:SOL:PTO
12	712-0142	1	NUT:HEX:#8-32:GRA
13	731-09637	1	KNOB:THROT:BLK
14	710-3217	1	SCR:MACH:#8-32:0.38:90K:
15	725-06153A	1	SOLENOID-12V 100A

Comments for Page: Instrument Panel & Wire Harness

1. Torque to 35–53 in-lbs.
2. Torque to 115–145 in-lbs.

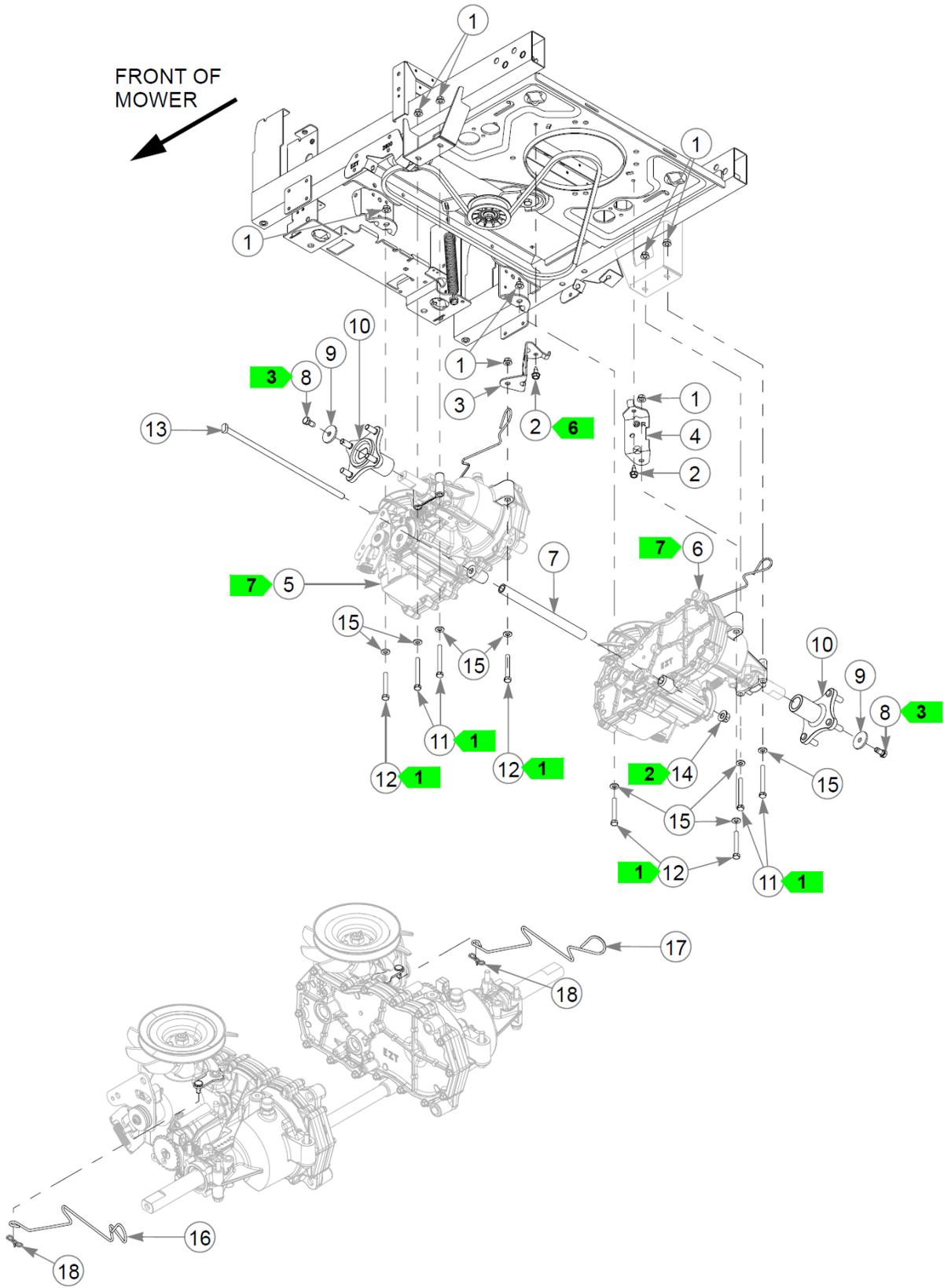


## Battery

Item	Part No.	Qty	Name
1	710-06133	1	SCR:CF:M6X1:0.63:HXACRN
2	747-04215A	1	STRAP:BATT:CUB 1500

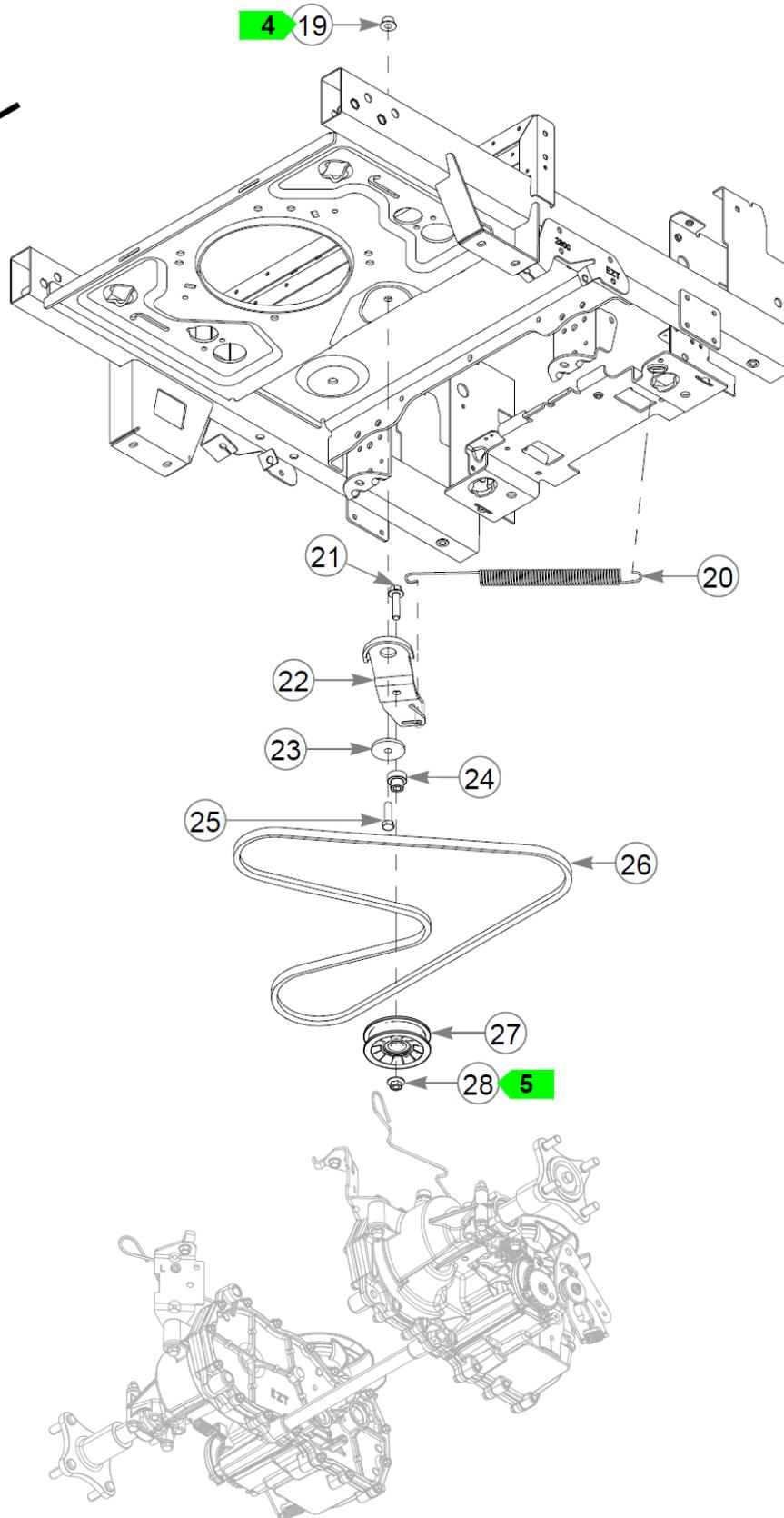
Comments for Page: Battery

1. Torque to 140–160 in-lbs.
2. When performing service on the mower, disconnect the negative battery cable (black) and do not reconnect it to the battery until ready to start the engine.



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FRONT OF  
MOWER



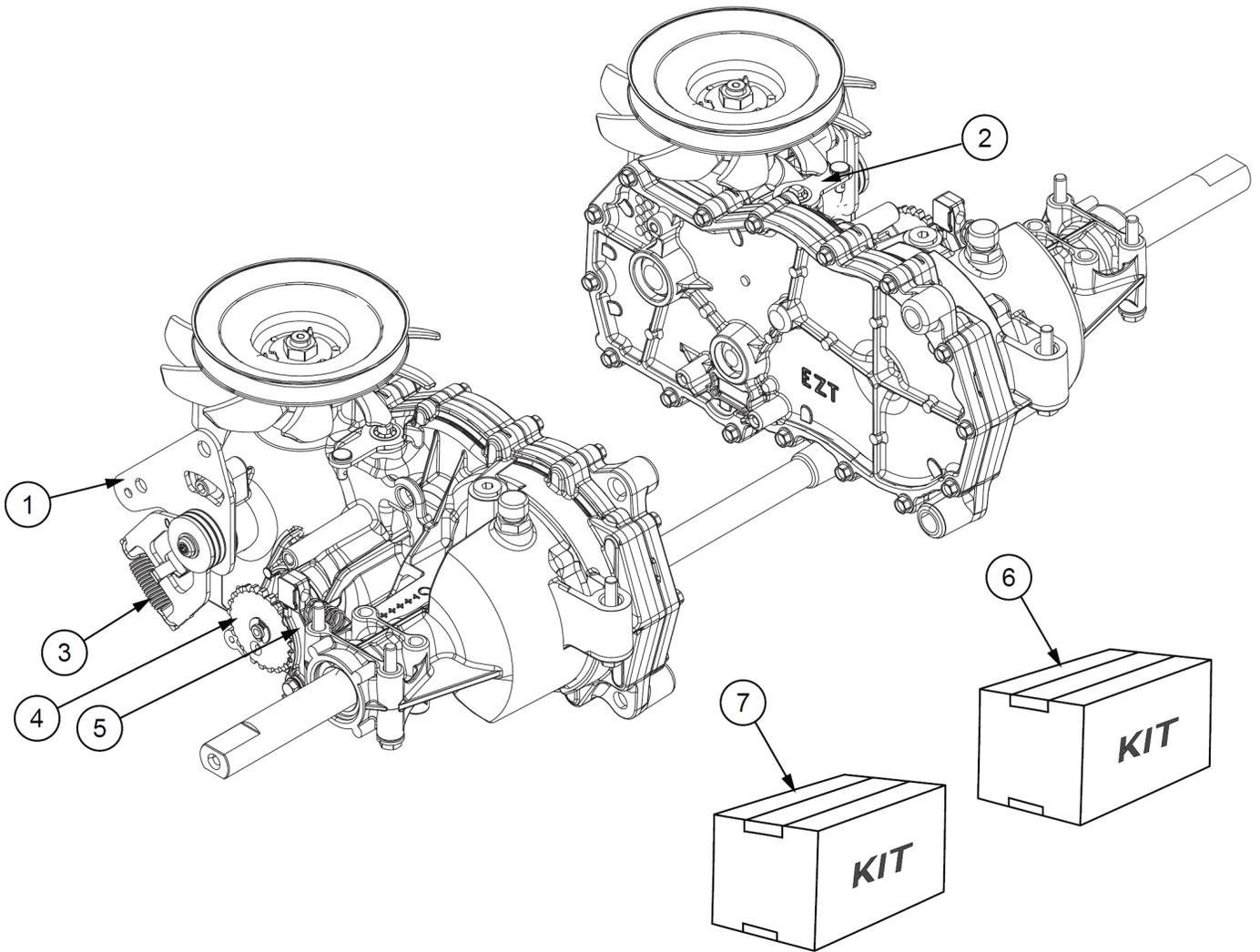
Item	Part No.	Qty	Name
1	608059	8	NT .312-18 FL NY G5
2	710-04484	2	SCR:TT:5/16-9:0.75:HXIND
3	703-12963A-1	1	SUPT-LH TRANSMSN
4	703-13882B-1	1	SUPT-RH TRANSMSN
5	618-10118	1	TRANS ASM:EZT2200:COG:11
6	618-10119	1	TRANS ASM:EZT2200:COG:11
7	750-07210	1	SPCR:0.500X0.754X9.21
8	710-3119	2	HHCS:3/8-16:0.75:GR5:LOC
9	736-0227	2	WASH:FLAT:0.385X1.510X0.
10	618-04317	2	HUB ASM:WHL:DOUBLE D LON
11	710-0176	4	HHCS:5/16-18:2.75:GR5:ST
12	038828	4	CS .312-18X2.250HXG5
13	738-05314	1	ROD:.405 DIA X 13.25 LG
14	712-0459	1	NUT:HEXFLGLK:7/16-20:GRF
15	768523	8	FW 0.343SAE
16	747-08130A	1	ROD:BYP:.125 DIA:LH
17	747-07690A	1	ROD:BYP:.125 DIA:RH
18	714-04040	2	PIN:COT:BOW-TIE
19	604515	1	NT .375-16 FL NY GF
20	732-06226A	1	SPR:EXT:.75 DIA. X 9.78
21	710-06749	1	HEX HD BLT 3/8-16:1.50
22	703-29428-4	1	BRKT:IDLR:HYDRO:3"
23	738-04162C	1	SPCR:SHLDR:0.380X0.855X0
24	748-05029A	1	SPCR:SHLDR:0.383X0.667X0
25	052860	1	CS .375-16X1.25 HX G5 ZN
26	754-04317A	1	BELT:V TYP:A X 67 POLY 2
27	756-05032	1	PUL:IDLR:FLAT:3.00 OD
28	712-04217	1	NUT:HEXFLGLK:3/8-16:GRF:

Comments for Page: Transmissions & Drive Belt (Multi-Page)

1. Torque to 21-25 ft-lbs.
2. Torque to 30 ft-lbs.
3. Torque to 26 ft-lbs.
4. Torque to 11–16 ft-lbs.
5. Torque to 26 ft-lbs. Ensure the idler pivots freely.
6. Torque to 21-23 ft-lbs.

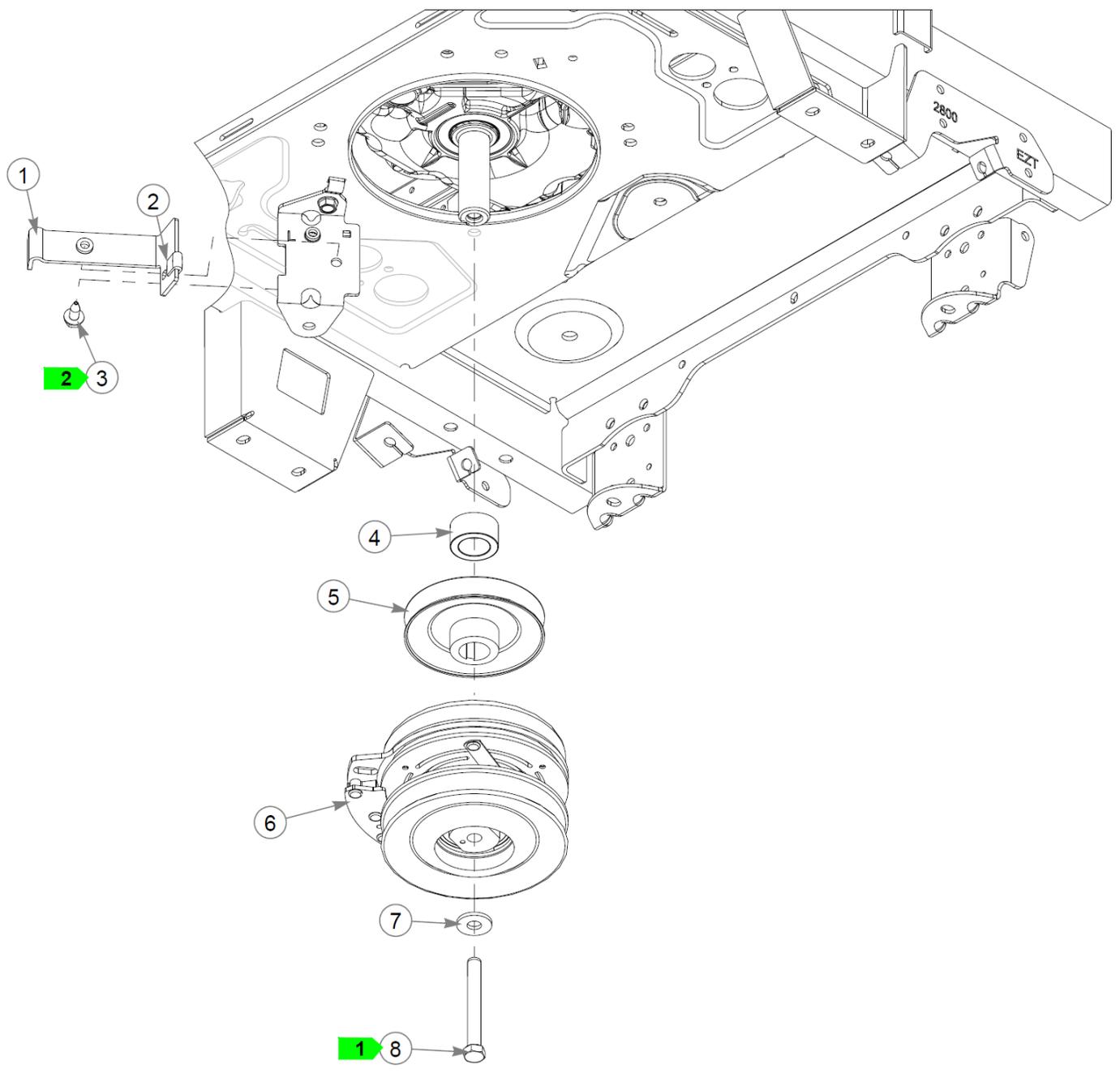
7. 618-10118 is Left Transmission  
618-10119 is Right Transmission

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Item	Part No.	Qty	Name
1	HG-71593	1	KIT - RETURN CCW LH
	HG-71590	1	KIT - RETURN CW
2	HG-71006	1	ARM KIT-BYPASS
3	HG-51605	1	SPRING-EXTENSION RTN
4	HG-51635	1	DISC-BRAKE COG
5	HG-72997	1	ARM KIT-BRAKE
6	HG-72135	1	KIT-FAN & PULLEY
7	HG-70853	1	SEAL KIT

Clutch

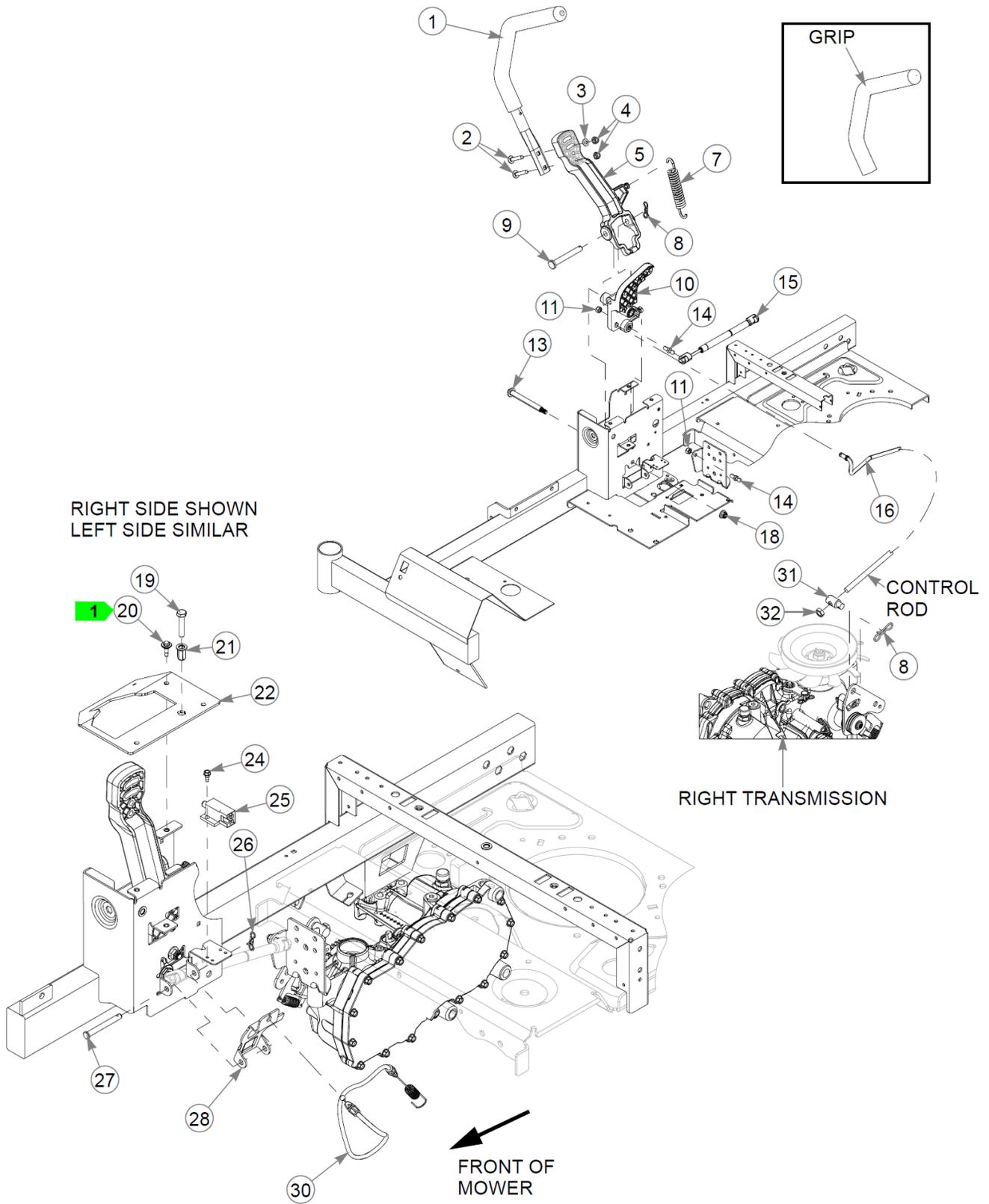


# Clutch

Item	Part No.	Qty	Name
1	703-13723-1	1	BRKT:PTO:ANTI ROT
2	731-10576	1	GROM:CLU:DAMP
3	710-04484	1	SCR:TT:5/16-9:0.75:HXIND
4	748-05079	1	SPCR:1.000X1.580X0.825
5	756-05623A	1	PULLEY-TRANSMSN DRV
6	717-05209	1	CLU:ELEC:PTO
7	602680	1	FW .453X1.12X.12 HRD ZN
8	710-04379A	1	HHCS:7/16-20:3.50:GR5:LO

Comments for Page: Clutch

1. Torque to 50–60 ft-lbs.
2. Torque to 25–30 ft-lbs.



Item	Part No.	Qty	Name
1	609288-6	2	STEERING BAR
	720-04188	2	GRIP:1.0ID:MMZ:LAPBAR
2	779157	4	CB .312-18X1.750
3	604252	2	FW .340X.68X.04 ZN
4	016832	4	NT .312-18FLKG5
5	619-06480	1	ACTR:LAPBAR:ADJ:RH
6	619-06481	1	ACTR:LAPBAR:ADJ:LH
7	732-05966A	2	SPR:EXTN:.57X5.38
8	714-05005	4	PIN:COT:BOW-TIE:7/16-1/2
9	711-1206	2	PIN:CLV: .500 DIA X 3.75
10	619-06471	1	ACTR:CTRL:RH
11	058776	4	NT .312-18NLG5
12	619-06470	1	ACTR:CTRL:LH
13	738-05694	2	SCR:SHLDR:.491:3/8-16:GR
14	781922	4	BALL STUD
15	609325	2	DAMPER
16	747-11830	1	ROD:CTRL:HYDRO:RH
17	747-11831	1	ROD:CTRL:HYDRO:LH
18	712-04065	2	NUT:HESFLGLK:3/8-16:GRN5
19	710-0805A	2	HHCS:5/16-18:1.50:GR5:FT
20	738-05090	6	SCR:SHLDR:0.373X0.115:TT
21	728-05088	2	NUT:RIV:LOCK:5/16-18
22	130059-6	1	STEERING GATE RH
23	130060-6	1	STEERING GATE LH
24	738-04237A	2	SCR:SHLDR:0.250X0.165:T
25	725-04363	2	SW:INTLK:NO/NC
26	714-04040	2	PIN:COT:BOW-TIE
27	711-0813	2	PIN:CLV:0.315X2.415X0.13
28	703-13761A-4	1	LVR:ACT:CABLE:BRAKE:RH
29	703-15661A-4	1	LVR:ACT:CABLE:BRAKE:LH
30	746-05631	2	CBL:BRAKE:PARK
31	711-07921	2	FRL:ADJ:3/8-24X0.431X0.1
32	706176	2	NT .375-24JAMG5

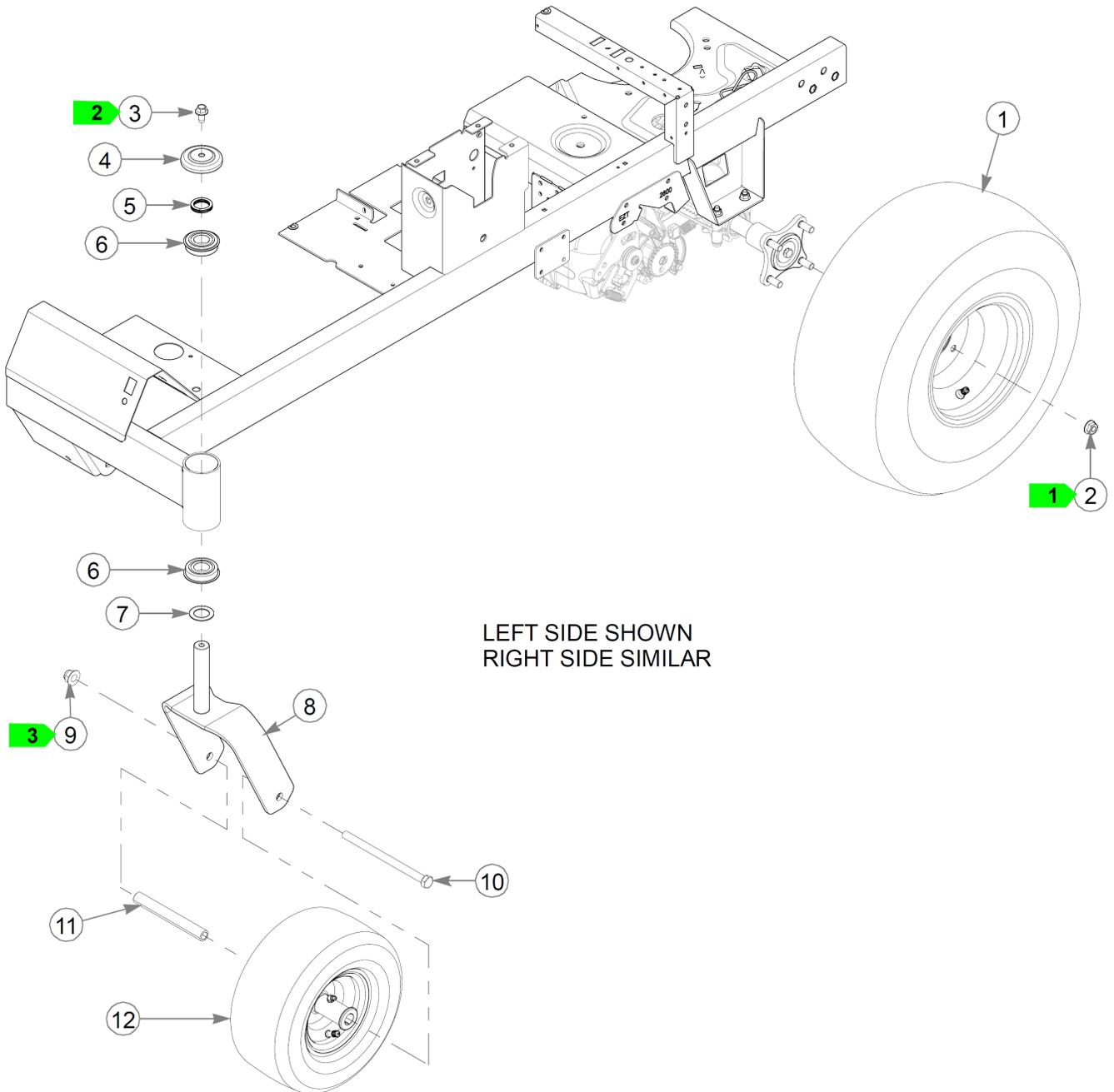
Comments for Page: Steering &amp; Brake

## Steering & Brake

54" Raptor X Parts Manual - 944496 -  
HTRTXS054KAWFR651VA

1. Torque to 72-108 in-lbs.

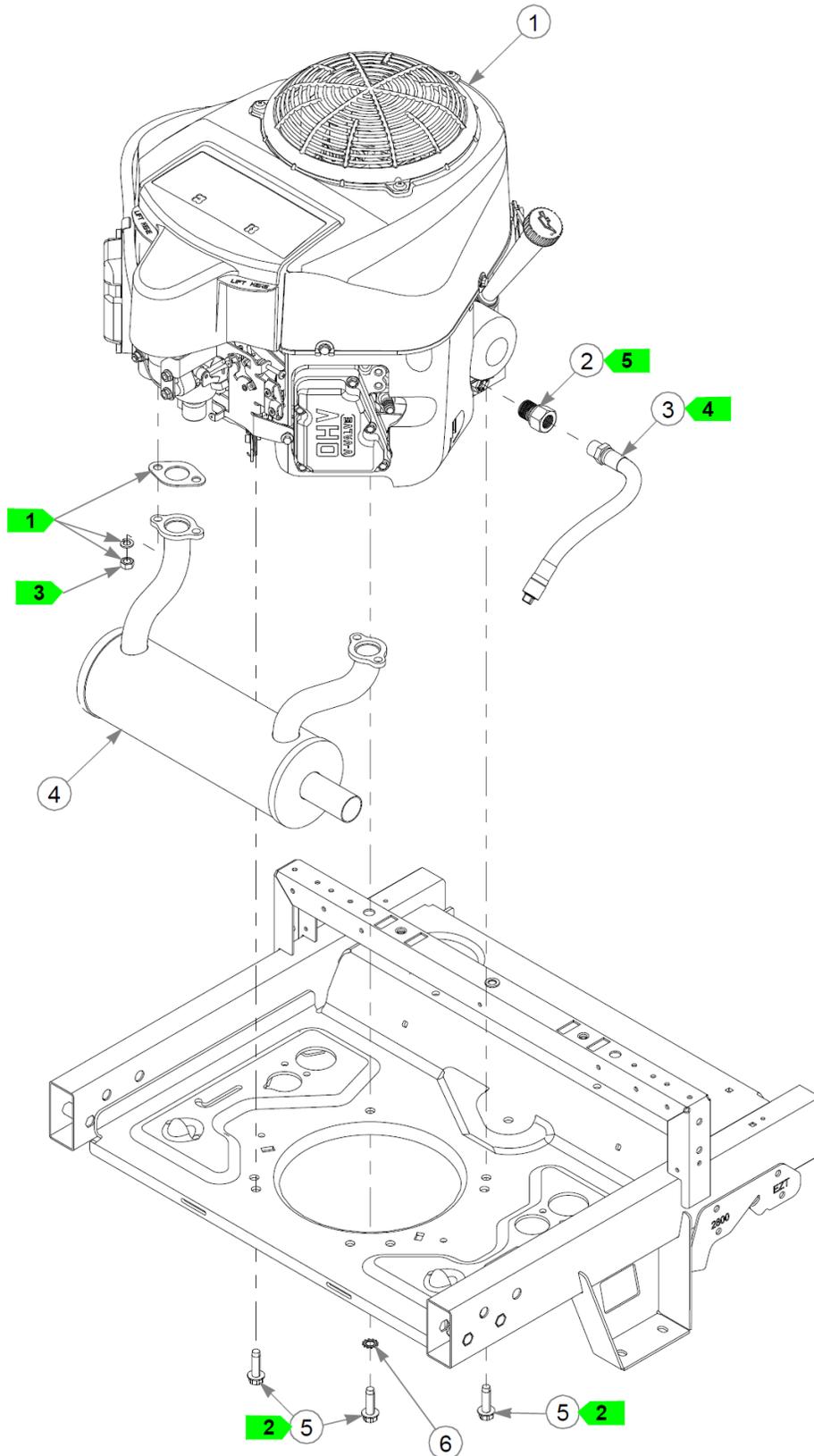
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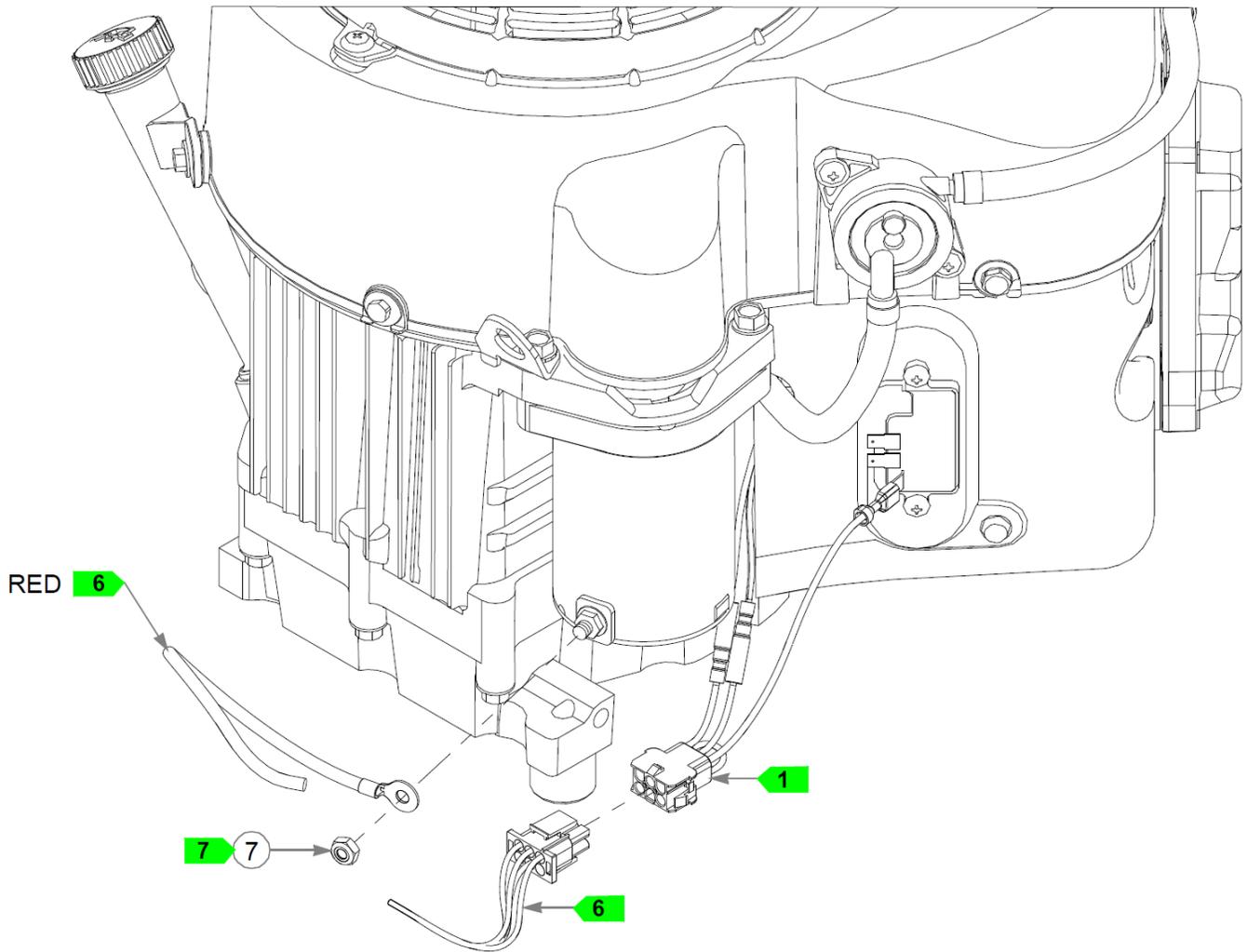
Item	Part No.	Qty	Name
1	634-07768-0637	2	WHL:COMPL:20X10-8 VT
2	712-05160	8	NUT:HEXFLG:7/16-14:GR8
3	710-06551	2	HXFLG:3/8-16:0.75:GR5:LO
4	703-29429-6	2	CAP:AXLE:2.375
5	736-05033A	2	WASHER-WAVER ZT/F-S/L
6	741-05022A	4	BRG:BALL:25X52X15:6205
7	736-0745	2	WASH:THRST:1.005X1.570X0
8	129877-6	2	FORK WA - CASTER
9	608880	2	NT .50-13 FL NY
10	710-11661	2	HHCS:1/2-13:7.25:GR5:STD
11	750-07010	2	SPCR:0.510X0.750X6.00
12	634-05664A	2	WHL:COMPL:11X6-5:SM:W/BL

Comments for Page: Wheels & Tires

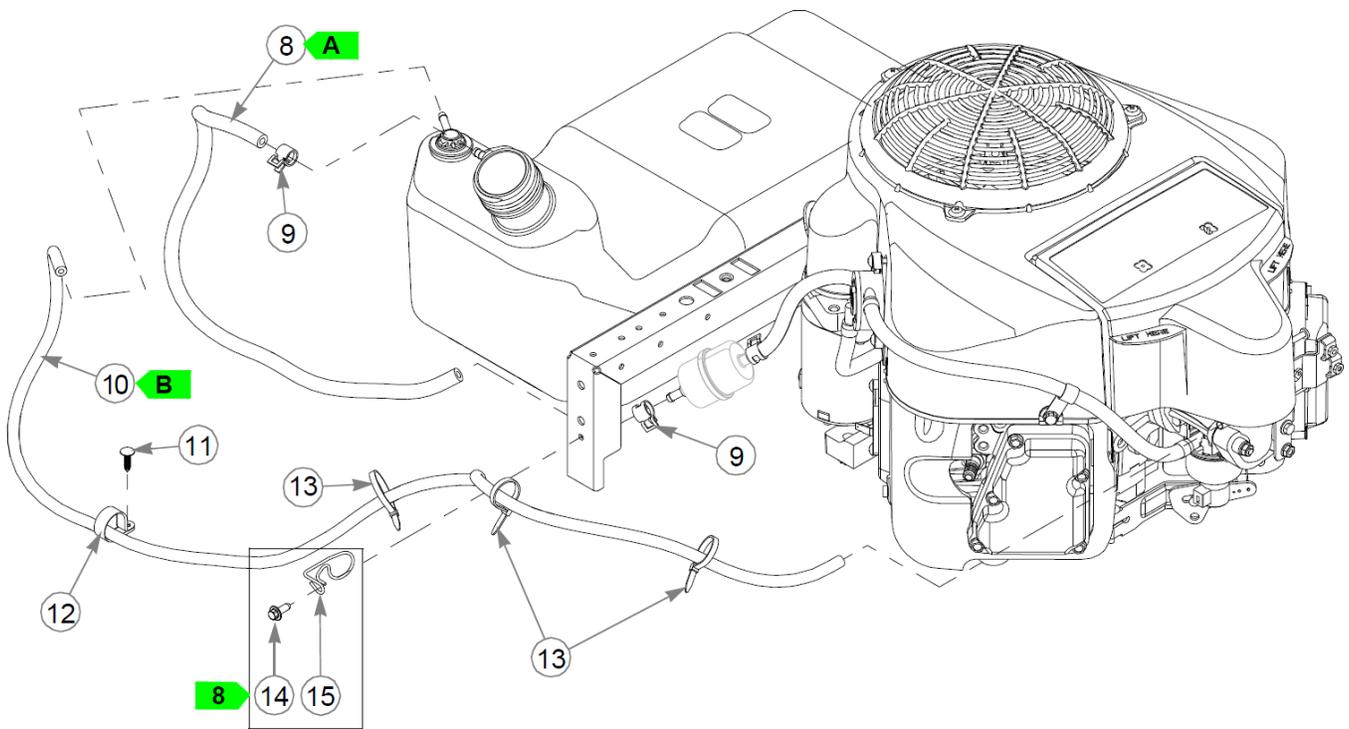
1. Torque to 57–85 ft-lbs.
2. Torque to 26.5 ft-lbs.
3. Torque to 60–70 ft-lbs.



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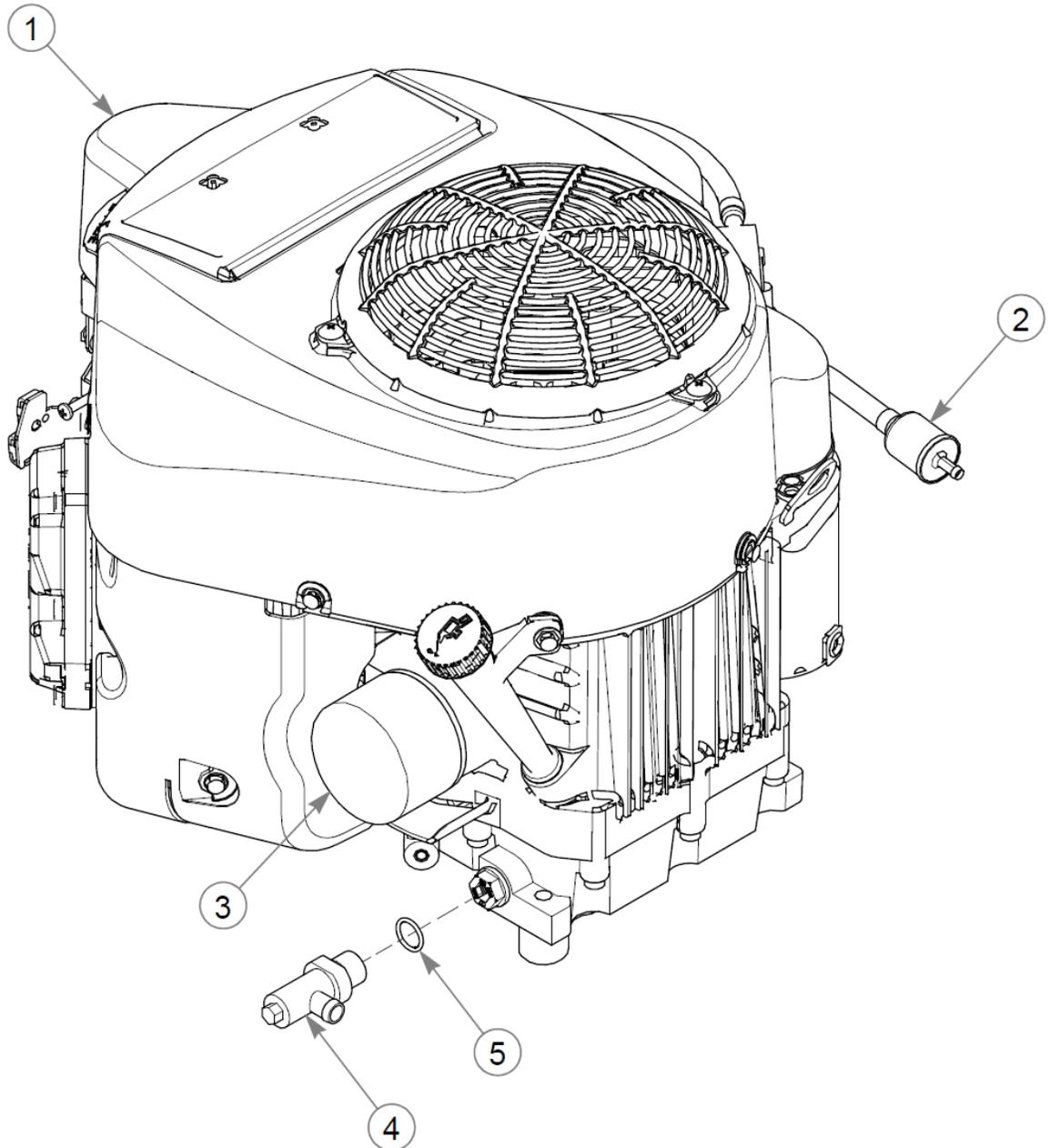
Item	Part No.	Qty	Name
1		1	ENGINE - KAW, FR651V
2	737-04138A	1	FTG:STR:3/8-18NPTF:M20-2
3	751-15324B	1	HOSE:DRN:OIL:3/8X1/4NPT:
4	607854	1	MUFFLER
5	710-1315	4	SCR:TT:3/8-16:1.25:HXIND
6	736-0148	4	WASH:LOCK:3/8:EXT
7	712-05106	1	NUT:HEXJAMLK:1/4-20:GRN2
8	015818P	1	FUEL LINE, 1/4" - 6 FT
9	000323	2	CLIP, HOSE CLAMP
10	603326P	1	VAPOR LINE, 3/16" - 7 FT
11	726-04099A	1	CLIP:PNL:RTCHT:.188X .85
12	726-04119	1	CLAMP:HOSE:1.0" ID
13	000331	3	WIRE TIE, SMALL/SHORT
14	710-06133	1	SCR:CF:M6X1:0.63:HXACRN
15	747-10050	1	GDE:HOSE

Comments for Page: Engine & Muffler (Multi-Page)

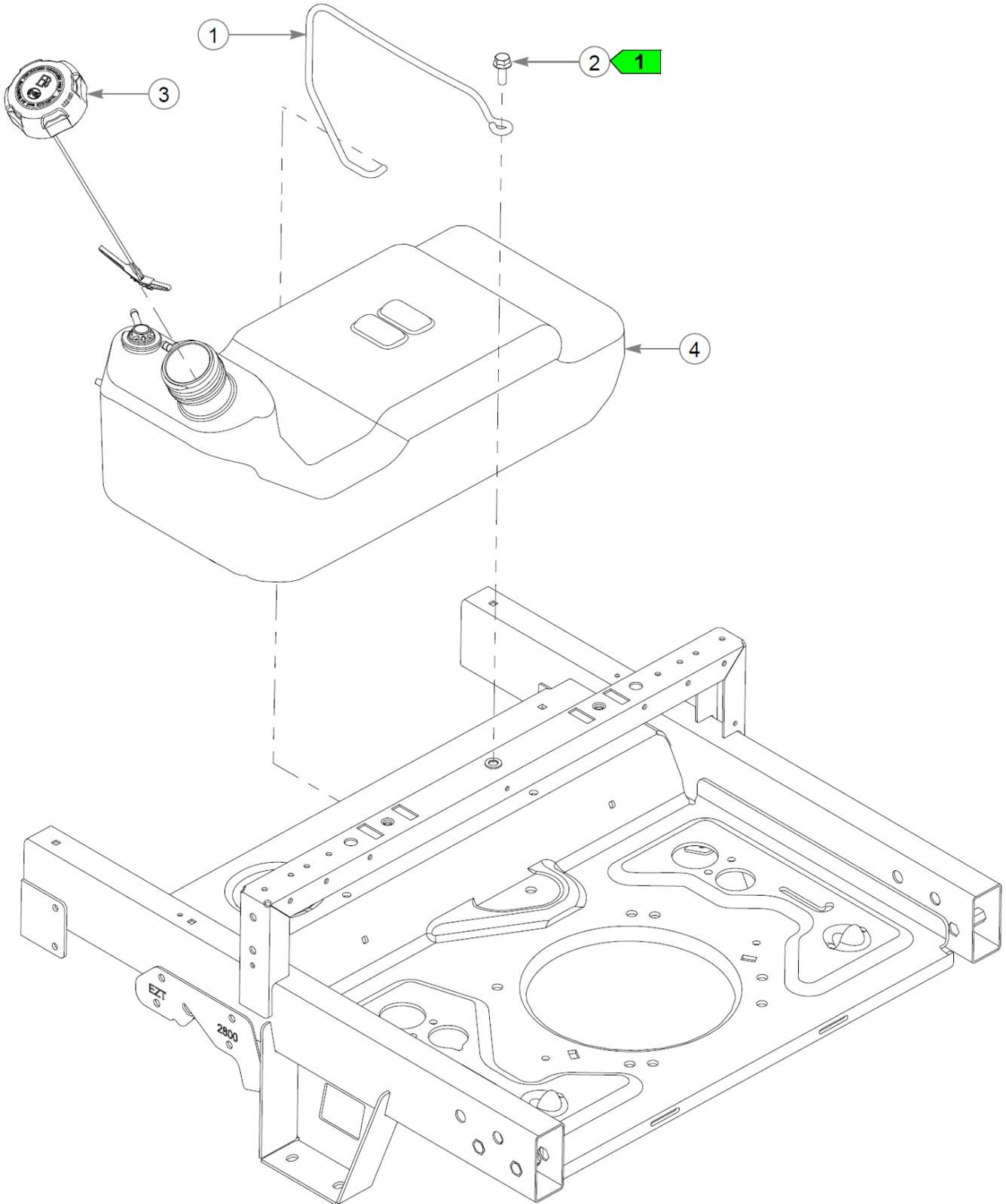
1. Supplied with the engine.
2. Torque to 27–37 ft-lbs.
3. Torque to 17.5–23 ft-lbs.
4. Torque to 9.5–12.5 ft-lbs.
5. Torque to 30–36 ft-lbs.
6. Part of the wire harness.
7. Torque to 30-35 in-lbs.
8. Torque to 32-48 in-lbs.

FUEL & VAPOR LINE LENGTHS

- A: 24" - FUEL TANK TO FUEL FILTER (FUEL)
- B: 48" - ENGINE TO FUEL TANK (VAPOR)



Item	Part No.	Qty	Name
1	603059	1	AIR FILTER - MAIN
2	068478	1	FUEL FILTER - IN LINE
3	602581	1	ENGINE OIL FILTER
4	604350	1	VALVE, OIL DRAIN
5	604369	1	O-RING 16 MM

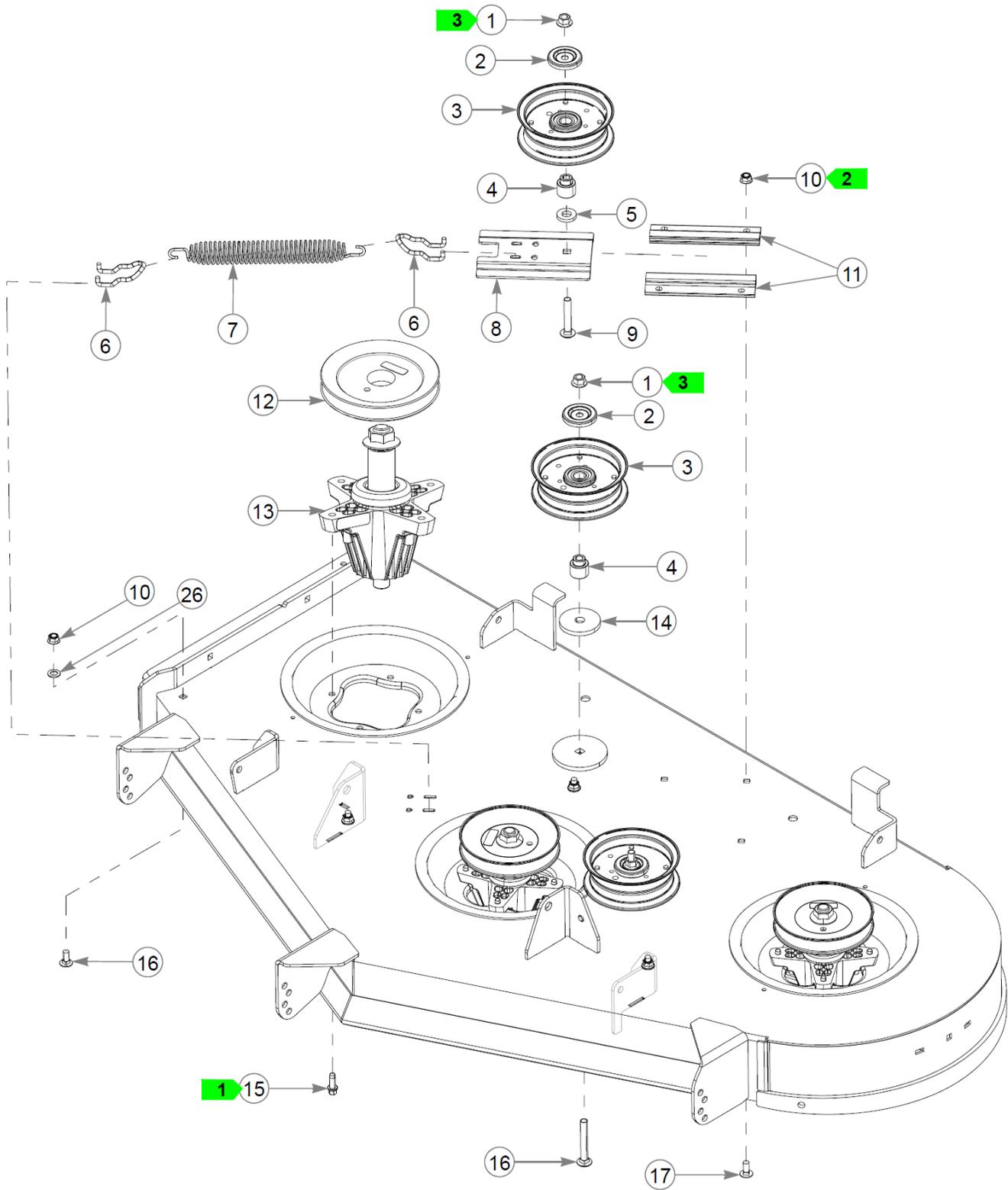


# Fuel System

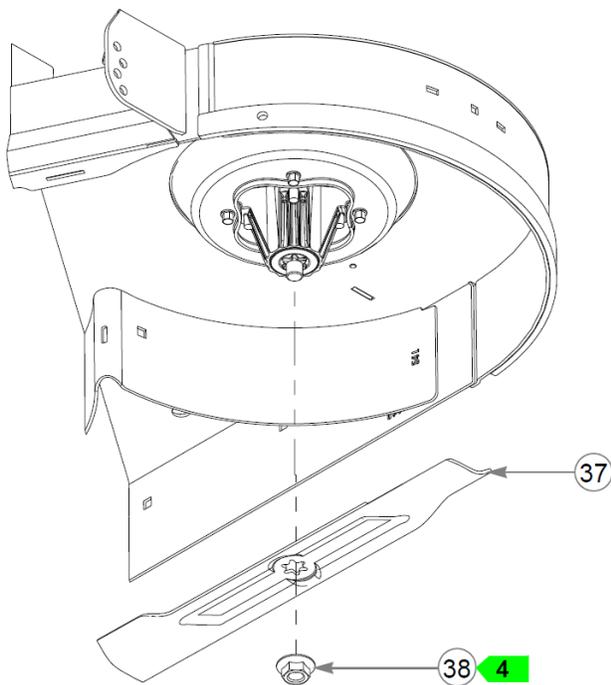
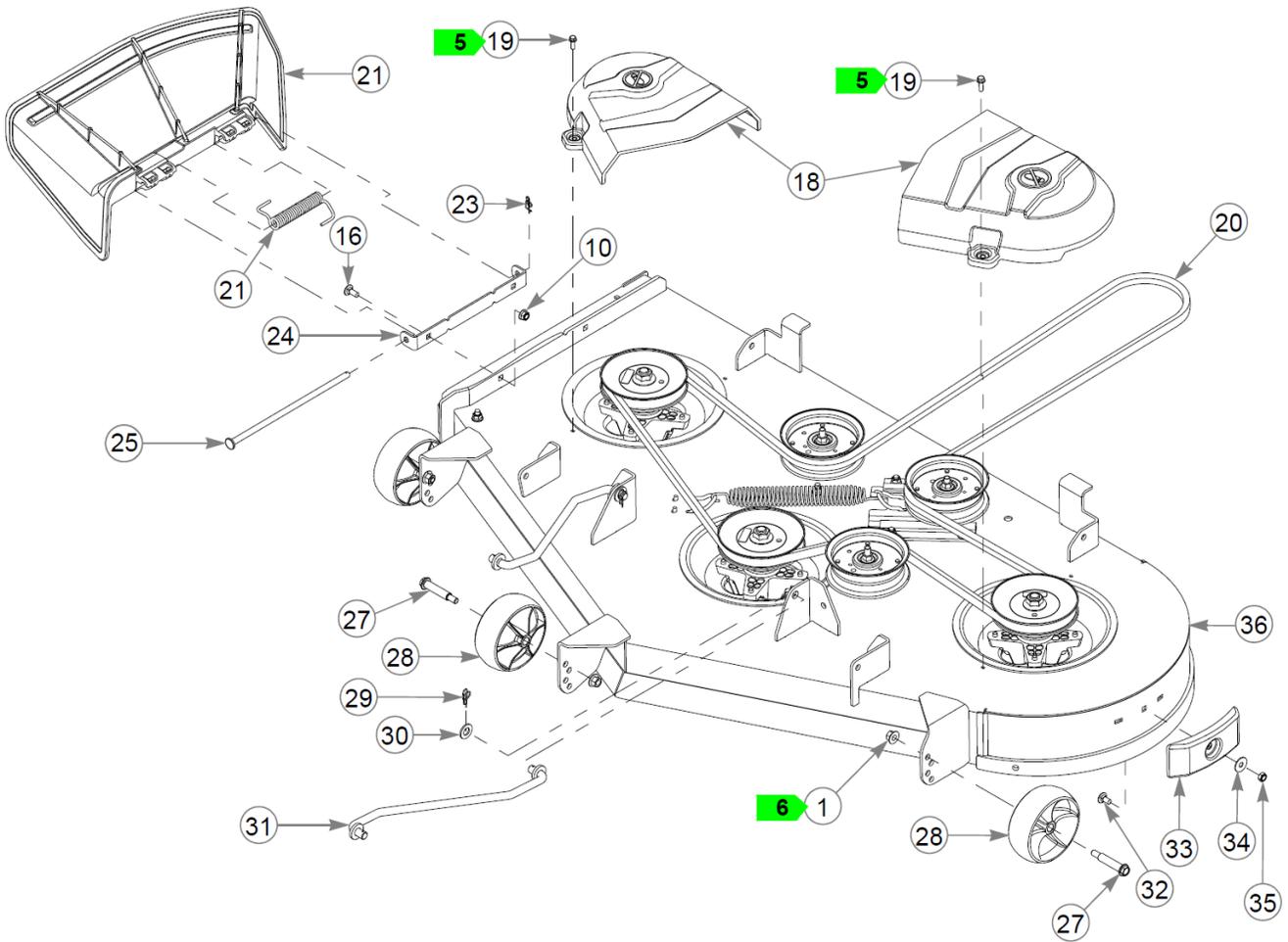
Item	Part No.	Qty	Name
1	747-07670B	1	RET:TANK:ECOAT
2	710-1238A	1	HXFLG:5/16-18:0.875:GR5:
3	751-12179C	1	CAP:FUEL:2.25":VNT:NIT:1
4	651-08860A	1	TANK ASM:FUEL:3.5-GAL FL

Comments for Page: Fuel System

1. Torque to 15-18 ft-lbs.



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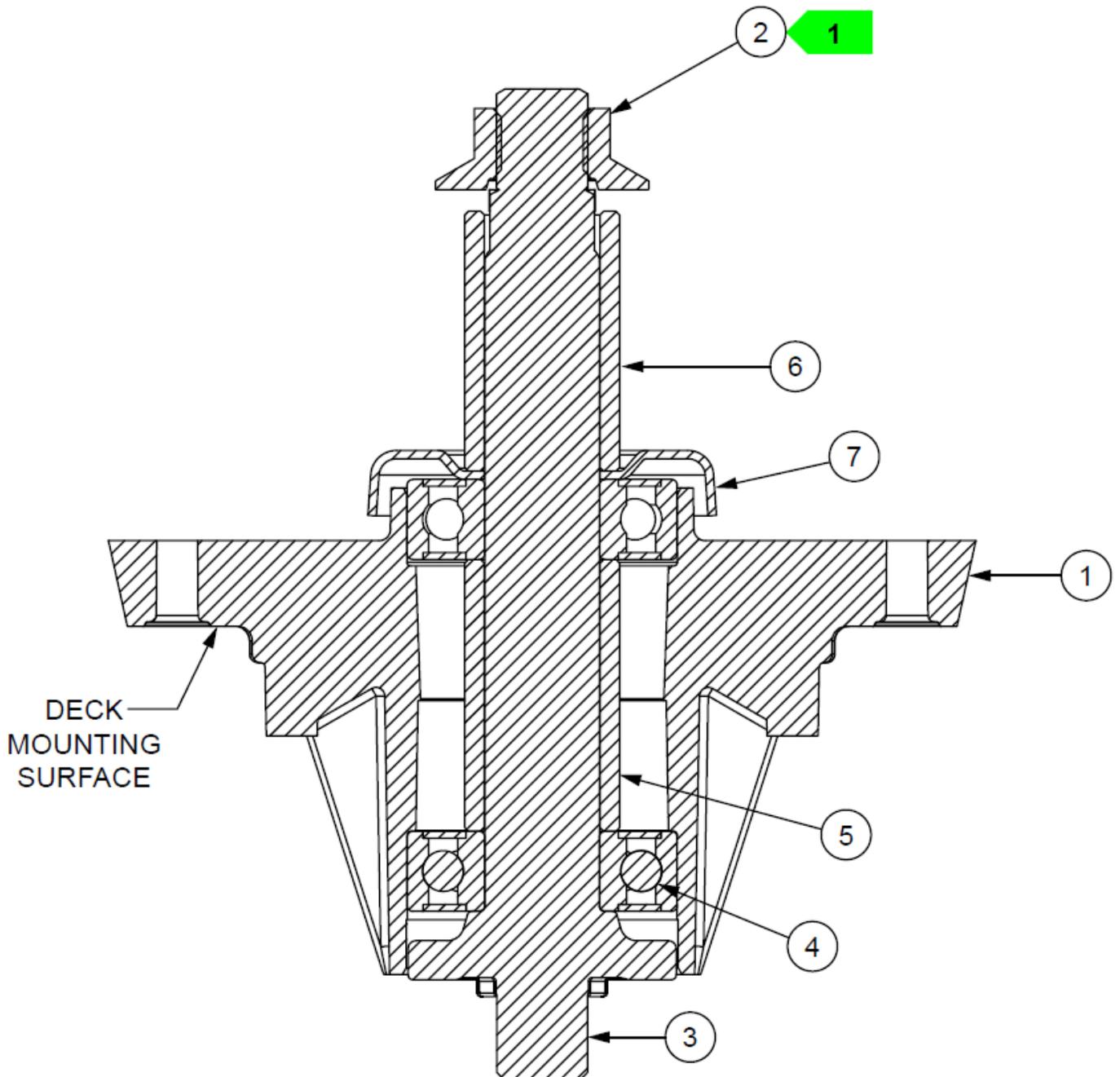
Item	Part No.	Qty	Name
1	604515	6	NT .375-16 FL NY GF
2	783-08389	3	CAP-IDLER PULLEY
3	756-05034A	3	PULLEY-IDLER 4.50" DIA
4	748-05037B	3	SPACER-SHOULDER
5	767962	1	FW .531 x 1.063 x .175
6	604110	2	ANCHOR, SPRING TENSIONER
7	607616	1	SPRING, DECK IDLER
8	130016-1	1	SLED, IDLER
9	604343	1	CB .375-16 X 2.25 STD ZN
10	608059	10	NT .312-18 FL NY G5
11	604079	2	IDLER SLIDE, EXTRUDED
12	756-05038	3	PULY-SPINDLE 5.57" DIA
13	618-10169	3	SPDL ASM:SVCE
14	605516	2	FW .531 x 2.25 x .25 ZN
15	710-06322	12	SCR-HEX TT5/16-18X.875
16	601887	2	CB .375-16 X 2.75 G5
17	016253	10	CB .312-18X .750 FUL ZN
18	609285	2	PULLEY COVER
19	604324	4	CS .250-20 X .75 HX FLG
20	606877	1	DECK BELT
21	607961	1	DISCHARGE CHUTE
22	607981	1	SPRING, TORSION
23	607093	1	CP, RUE RING .054 X .392
24	126410-1	1	DISCHARGE CHUTE BRKT
25	607991	1	PIN, DISCHARGE CHUTE
26	704718	4	FW .406X .688X.060 ZN
27	738-06694	3	BOLT-SHLD.50X2.0X3/8-16
28	734-06305A	3	WHL-DECK BALL 5.0 DIA X
29	607051	2	CP, RUE RING .062 X .520
30	004168	2	FW .531x1.00x.090 ZN
31	608584-4	2	PULLER, DECK W/A
32	083147	1	CB .312-18X .620 G5 ZN
33	607946	1	BUMPER, DECK
34	079210	1	FW 0.344X1.0X0.06 ZN
35	604251	1	NT .312-18 HXNL JAM G2ZN

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Item	Part No.	Qty	Name
36		1	DECK P/A
37	609269	3	BLADE,18.50"-L-F-CW
	609299	3	BLADE, 18.50"-MUL-F-CW
	609283	3	BLADE, 16.50"- CAT-F-CW
38	712-07050	3	NUT-HEXFLG5/8-18GR5S-BLD

Comments for Page: Deck, Pulley, Spindles, Deck Belt, Pulley Covers, & Blades (Multi-Page)

1. Torque to 200–300 in-lbs.
2. Torque to 3–6 ft-lbs.
3. Torque to 30 ft-lbs.
4. Torque to 70–90 ft-lbs.
5. Torque these 4 self-tapping screws to 2–5 ft-lbs.
6. Torque to 256–313 in-lbs.



Item	Part No.	Qty	Name
	618-10169	1	SPDL ASM:SVCE
1	619-04183B	1	HSG : SPDL : DECK
2	712-05134	1	NUT-FLANGE 5/8-18 FLEX
3	738-1186A	1	SHFT-BLD SPNDL STAR 6.11
4	741-0919B	2	BRG:BALL:.787ID X 1.85OD
5	750-04936	1	SPACER- .792X1.060X1.860
6	750-06152	1	SPACER.792X1.060X1.782
7	783-08435	1	SHLD-BRG DECK SPINDLE

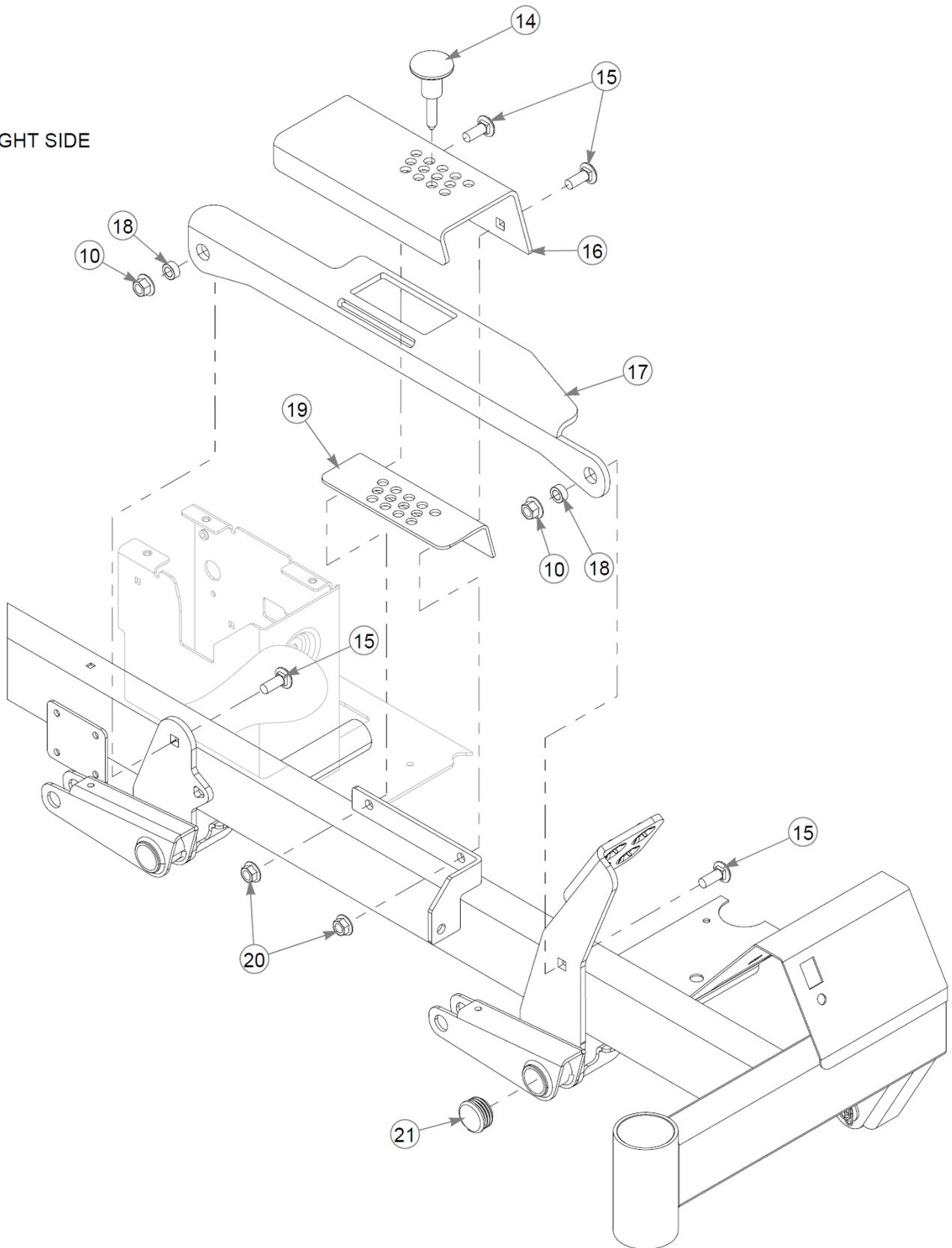
Comments for Page: SERVICE PARTS - 618-10169 Spindle

1. Torque nut to 70-90 ft-lbs (95-122 Nm)

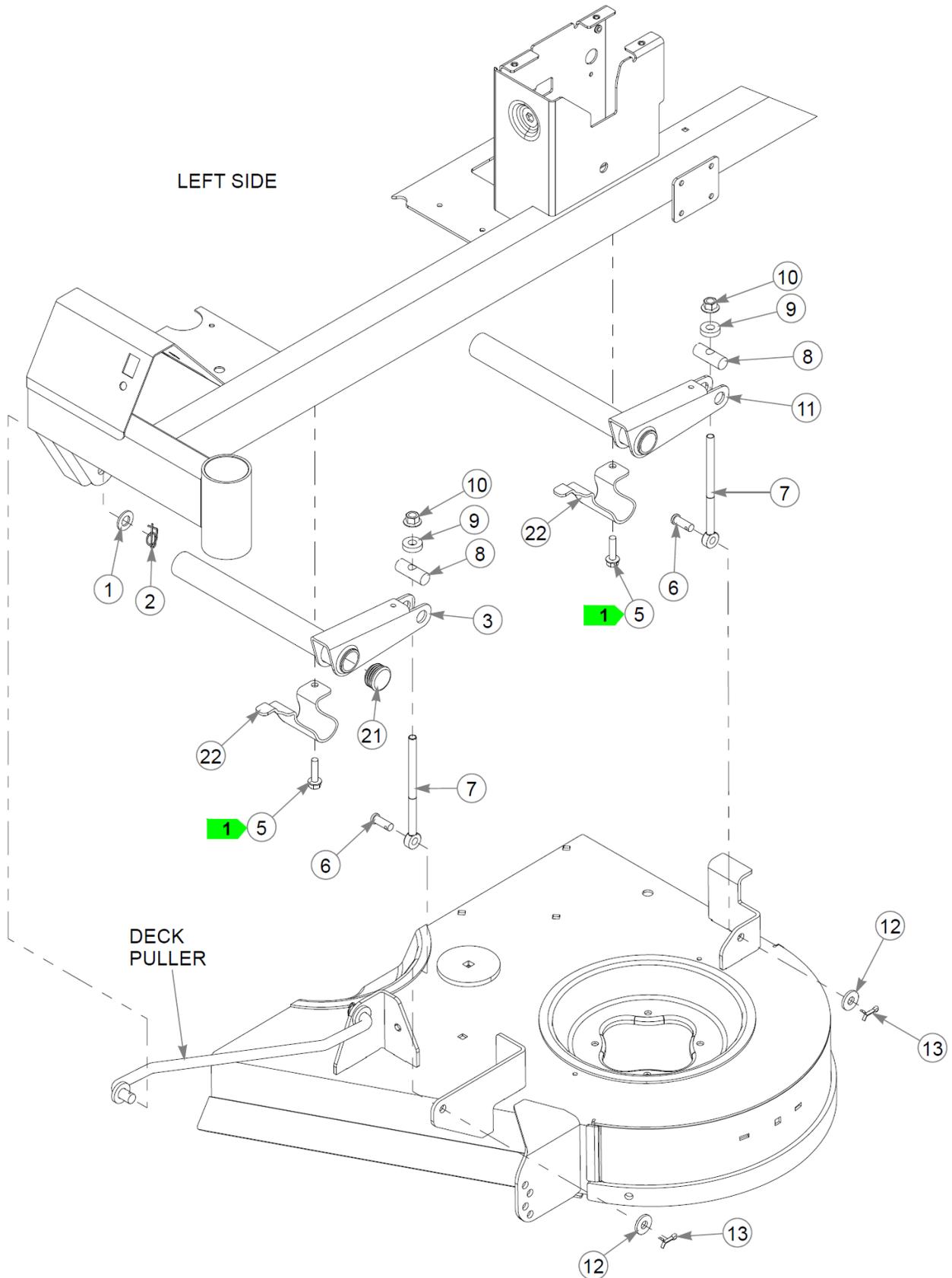


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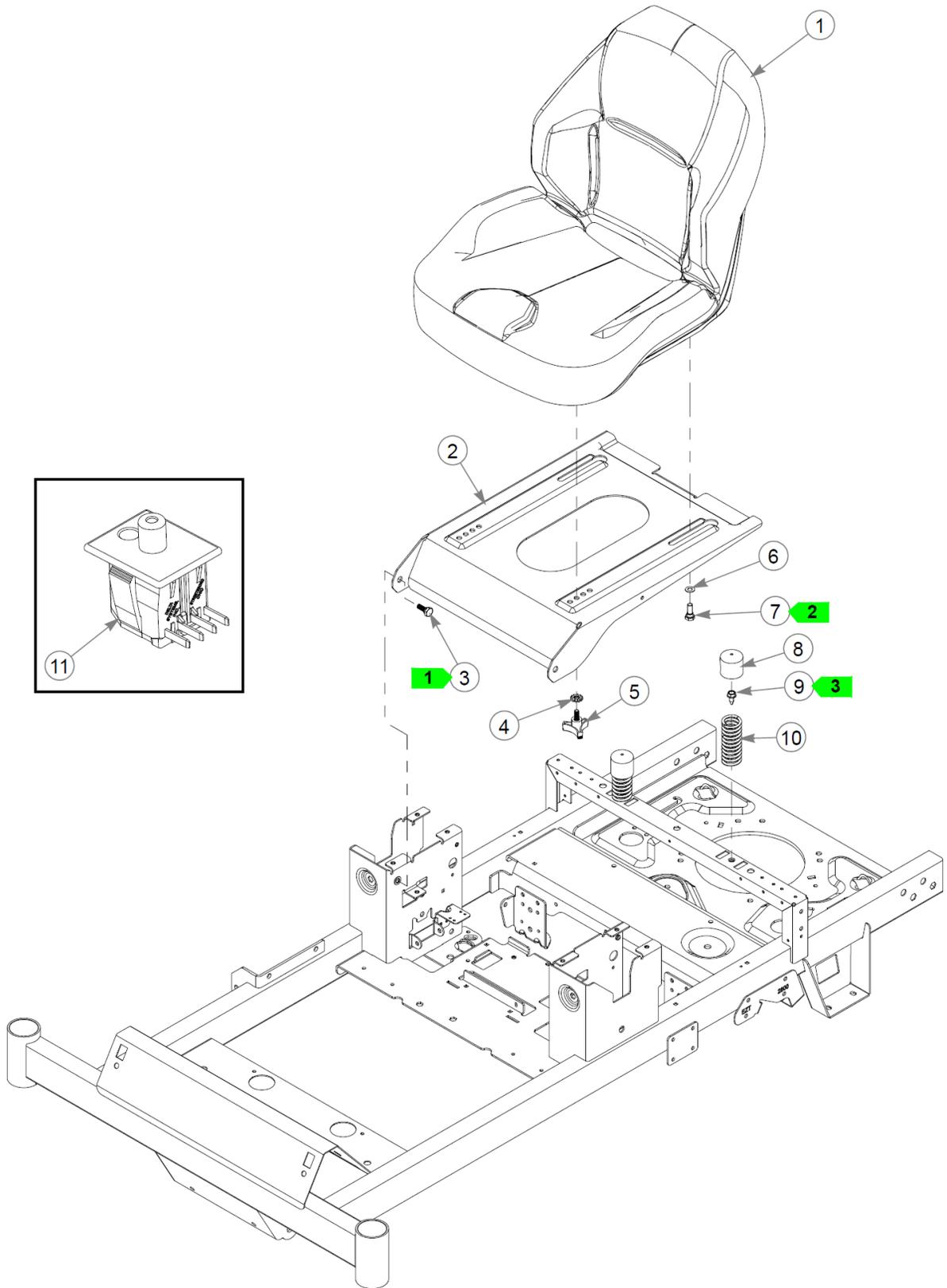


## Deck Lift

Item	Part No.	Qty	Name
1	004168	2	FW .531x1.00x.090 ZN
2	607051	2	CP, RUE RING .062 X .520
3	130010-6	1	DECK LIFT W/A FRONT
4	703-14961-6	2	BRKT:RET:LFT:SHF:RH
5	607328	4	CS .312-18X1.25HXG8 FL
6	609008	4	CE .375 X .75 USABLE
7	604579	4	LINK, DECK LIFT
8	607970	4	PIVOT, DECK LIFT
9	605114	4	FW .41X.94X.25 UHMW
10	604515	6	NT .375-16 FL NY GF
11	130012-6	1	DECK LIFT W/A, REAR
12	712919	4	FW 0.406X1.00X.12 HD ZN
13	017251	4	CP .156DX1.000 LG HML Z
14	607039	1	PIN, .375X1.62 MAGNETIC
15	025395	4	CB .375-16X 1.00 G5 ZN
16	130013-1	1	DECK LIFT BRACKET
17	130014-6	1	LINK, DECK LIFT
18	118900	2	SPACER, DECK LIFT LINK
19	130033-1	1	DECK HEIGHT BRACKET
20	016899	2	NT .375-16 FLKG5
21	609382	2	CAPLUG 1-1/4 HDPE
22	703-14861-6	2	DECK LIFT SADDLE LH

Comments for Page: Deck Lift

1. Torque to 194–238 in-lbs.

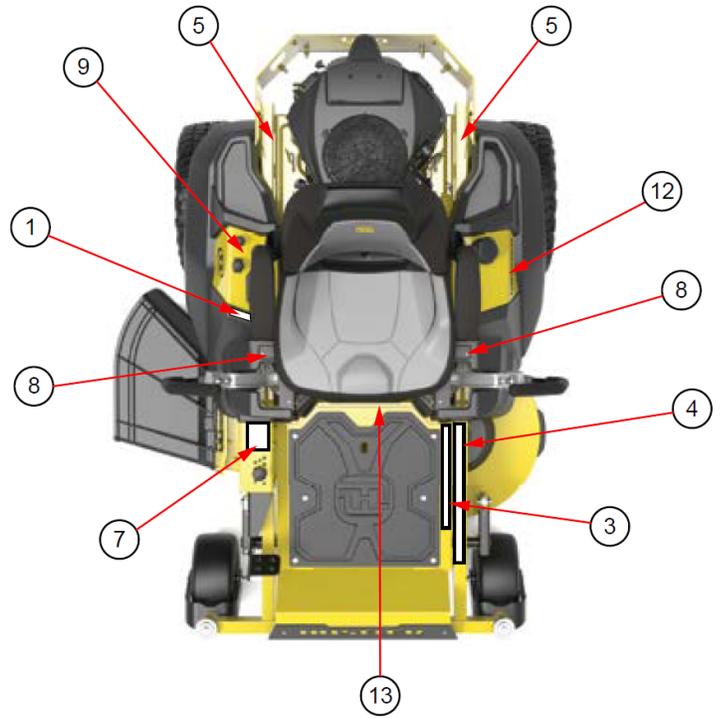
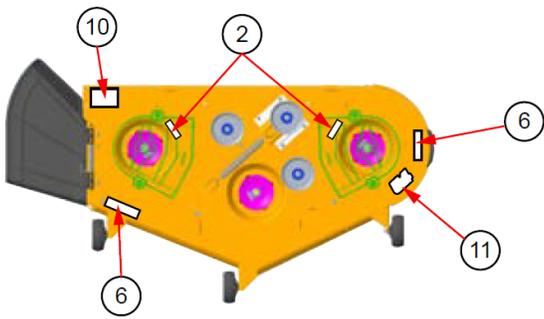


# Seat

Item	Part No.	Qty	Name
1	757-06257	1	SEAT:4 POINT:RAPTOR
2	703-12521B-6	1	BASE:PLT:SEAT:RZT
3	738-05190B	2	SCR:SHLD:.44X.18:5/16-18
4	029876	2	LW .312 INTEXT ZN
5	720-05381	2	KNOB:3 PRG:5/16-18:LOCK
6	604252	2	FW .340X.68X.04 ZN
7	738-0296	2	SCR:SHLDR:0.437X0.262:5
8	607838	2	CAP
9	710-04484	2	SCR:TT:5/16-9:0.75:HXIND
10	793851	2	SPRING,COMP 1.25X4.00X.
11	725-14006	1	SWITCH, DBL POLE

Comments for Page: Seat

1. The seat pan must pivot freely.
2. Torque to 7 ft-lbs.
3. Torque to 140–160 in-lbs.



Decals

Item	Part No.	Qty	Name
1	777X57724	1	LBL:RAPTOR:QR CODE:X
2	777S41779	2	LBL:WARNING:DECK BELT
3	777S41721	1	LBL:SAFETY
4	777S41719	1	LBL:DASH XD
5	777S41515A	2	LBL:ZFORCE
6	777S41388B	2	LBL:PRO DECK
7	777I30008	1	LBL:RAPTOR:DECK HEIGHT
8	777I30005	2	LBL:LPBAR:FST TRK STR:PL
9	777I30004	1	LBL:RAPTOR:CNTRL PNL
10	777I29867	1	LBL:COMM
11	777D37505	1	LBL:DECK
12	777D37362	1	LBL:COMM.EXL
13	777D37694	1	LBL:RAPTOR:UNDR SEAT_X